# Direct Operated 2 Port Solenoid Valve New

Conventional model









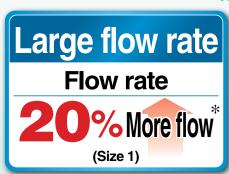






Water







New VX











Bracket
Standard
equipment

### Solenoid coil type

- Insulation type Class B/H
- Fluid temperature Class B/Max. 140°F (60°C) Class H/Max. 361°F (183°C)



### Valve type

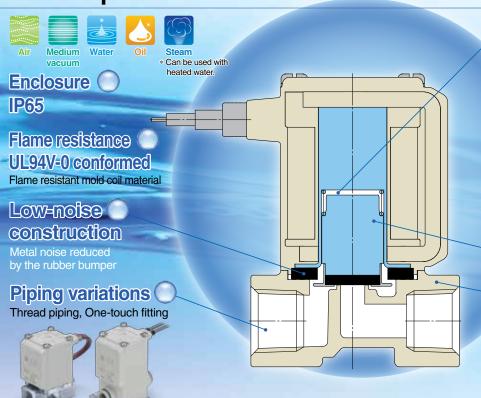
N.C.

N.O.





### **Direct Operated 2 Port Solenoid Valve**



Clearance

By providing a bumper and clearance, we reduced the collision sound of the core when ON (when the valve is open). Because of the clearance, when using highly viscous fluids such as oil, the armature does not get stuck and the responsiveness when OFF (when the valve is closed) is improved.

**Power consumption** 

\* DC/Class B, N.C. valve

4.5 w (Size 1)

**7 W** (Size 2)

10.5 w (Size 3)

Improved armature durability

**Body material** 

Air Aluminum, Resin

Water/ Oil/ Medium vacuum/ Steam

C37 (Brass), Stainless steel

### Full-wave rectifier type (AC specification: Insulation type Class B/H)

Improved durability

Service life is extended by the special construction. (compared with current shading coil)

Reduced buzz noise

Rectified to DC by the full-wave rectifier, resulting in a buzz noise reduction.

Peduced apparent power \* Class B, N.C. valve 10 VA→7 VA (Size 1) 20 VA→9.5 VA (Size 2) 32 VA→12 VA (Size 3) Improved OFF response

Specially constructed to improve the OFF response when operated with a higher viscosity fluid such as oil.

Low-noise construction

Specially constructed to reduce the metal noise during operation.

#### Variations <Fluid>

Model		А	pplicable fluid *	1	Can be used with heated water.
iviouei	Air	Medium vacuum	Water	Oil	Steam
For Air VX2 0 Page 5		_	_	_	_
<b>VX2</b> □ <b>0</b> Page 5					
For Medium vacuum  VX2  4 Page 10	*2	•	_		_
For Water VX2□2 Page 14	*2	_		ı	_
For Oil VX2□3 Page 16	*2	_	*2		_
For Steam * Can be used with heated water.  VX2 5 Page 18	*2	_	*2	*2	•



\*1 For details, refer to pages 45 and 46. \*2 Refer to the individual specifications for each fluid.

#### <Body Size>

Model	Body size		Orifice diameter					Port size	
Model	bouy size	2 mmø	3 mmø	4 mmø	5 mmø	7 mmø	8 mmø	10 mmø Note)	Port size
VX2 <sub>4</sub> <sup>1</sup>	Size 1			_	•	_	_	_	1/8, 1/4 One-touch fitting: ø6, ø8
<b>VX2</b> <sub>5</sub> <sup>2</sup>	Size 2			•	_	•	_	_	1/4, 3/8 One-touch fitting: ø8, ø10
VX2 <sub>6</sub> <sup>3</sup>	Size 3	_	_	_	•	_	•	•	1/4, 3/8, 1/2 One-touch fitting: ø10, ø12

# **INDEX**

### Direct Operated 2 Port Solenoid Valve Series VX21/22/23

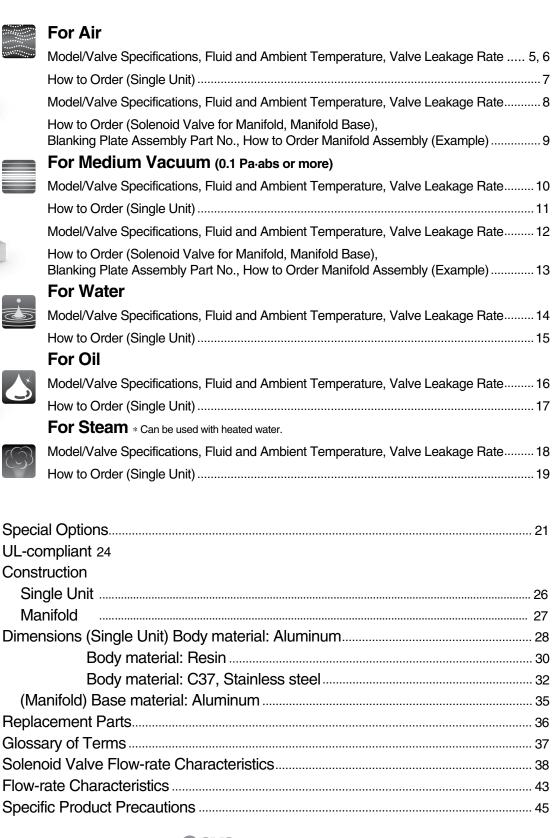
Single Unit/Manifold: Specifications 2
Common Specifications 3
Selection Steps 4

Specifications

For Air

For Medium Vacuum

For Water





### **Direct Operated 2 Port Solenoid Valve**

# Series VX21/22/23

For Air, Medium Vacuum, Water, Oil and Steam

#### **Variations**

### Single Unit (For Air, Medium Vacuum, Water, Oil and Steam)

#### Valve type

Normally Closed (N.C.) Normally Open (N.O.)

#### Solenoid coil type

Insulation type: Class B, Class H

#### Rated voltage

100 V/200 V/110 V/230 VAC (220 V/240 V/48 V/24 VAC) 24 VDC (12 VDC)

Voltage in ( ) indicates special voltage.

#### **Material**

Body — Aluminum, Resin, C37 (Brass), Stainless steel Seal — NBR, FKM\*

\* Refer to individual pages for details of each fluid.

#### Electrical entry

- Grommet
- Conduit
- DIN terminal
- Conduit terminal
- Flat terminal

#### Normally Closed (N.C.) Normally Open (N.O.)

Size		Size 1	Size 2	Size 3
	2 mmø	•		_
	3 mmø	•	_	_
	4 mmø	_	•	_
Orifice diameter	5 mmø	•		•
	7 mmø		•	_
	8 mmø	_	_	•
	10 mmø	_	_	•*
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2
FUIT SIZE	Port size		ø8, ø10	ø10, ø12

\* N.C. only

### Manifold (For Air, Medium Vacuum)

#### Valve type

Normally Closed (N.C.) Normally Open (N.O.)

#### Manifold type

Common SUP type Individual SUP type

#### Solenoid coil type

Insulation type: Class B

#### Rated voltage

100 V/200 V/110 V/230 VAC (220 V/240 V/48 V/24 VAC) 24 VDC (12 VDC)

Voltage in ( ) indicates special voltage.

#### Material

Body — Resin Base — Aluminum Seal — NBR, FKM

#### ■ Electrical entry

- Grommet
- Conduit
- DIN terminal
- Conduit terminal
- Flat terminal

#### Manifold

	Size		Size 1	Size 2	Size 3
		2 mmø	•	_	
		3 mmø	•		
	Orifice diameter	4 mmø	_	•	_
		5 mmø	•		•
		7 mmø	_	•	•
Φ	Common SUP type	IN		3/8	
size	(Air)	OUT		1/8, 1/4	
Port	Individual SUP type	IN		1/8, 1/4	
	(Medium vacuum)	OUT		3/8	



# **Common Specifications**

#### **Standard Specifications**

	Valve construction		Direct operated poppet	
	Withstand pressure		290 psi (2.0 MPa) (Resin body type 218 psi [1.5 MPa])	
Valve	Body material		Aluminum, Resin, C37 (Brass), Stainless steel	
specifications	Seal material Note 3) Enclosure		NBR, FKM	
			Dust-tight, Water-jet-proof type (IP65) Note 1)	
	Environment		Location without corrosive or explosive gases	
	AC AC		100 VAC, 200 VAC, 110 VAC, 230 VAC, (220 VAC, 240 VAC, 48 VAC, 24 VAC) Note 2)	
	Rated voltage	DC	24 VDC, (12 VDC) Note 2)	
Coil	Allowable voltage fluctu	ıation	±10% of rated voltage	
specifications	Allowable leakage AC		5% or less of rated voltage	
	voltage	DC	2% or less of rated voltage	
	Coil insulation type		Class B, Class H	

Note 1) Electrical entry flat terminal type terminal is IP40.

Note 2) Voltage in ( ) indicates special voltage. (Refer to page 21.)

Note 3) For seal material/EPDM, refer to X332. (Refer to page 23.)

⚠ Be sure to read "Specific Product Precautions" before handling.

#### **Solenoid Coil Specifications**

# Normally Closed (N.C.) DC Specification

#### Class B

Size	Power consumption (W) Note 1)	Temperature rise °F [°C] Note 2)
Size 1	4.5	122 [50]
Size 2	7	131 [55]
Size 3	10.5	149 [65]

#### Class H

Size	Power consumption (W) Note 1)	Temperature rise °F [°C] Note 2)
Size 1	9	212 [100]
Size 2	12	212 [100]
Size 3	15	212 [100]

Note 1) Power consumption: The value at ambient temperature of 68°F (20°C) and when the rated voltage is applied. (Variation: ±10%)

Note 2) The value at ambient temperature of 68°F (20°C) and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

### AC Specification (Built-in Full-wave Rectifier Type) Class B

Size	Apparent power (VA) Note 1) 2)	Temperature rise °F [°C] Note 3)
Size 1	7	140 [60]
Size 2	9.5	158 [70]
Size 3	12	158 [70]

#### Class H

Size	Apparent power (VA) Note 1) 2)	Temperature rise °F [°C] Note 3)
Size 1	9	212 [100]
Size 2	12	212 [100]
Size 3	15	212 [100]

Note 1) Apparent power: The value at ambient temperature of 68°F (20°C) and when the rated voltage is applied. (Variation: ±10%)

Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC.

Note 3) The value at ambient temperature of 68°F (20°C) and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

### Normally Open (N.O.) DC Specification

#### Class B

Size	Power consumption (W) Note 1)	Temperature rise °F [°C] Note 2)
Size 1	7.5	140 [60]
Size 2	8.5	158 [70]
Size 3	12.5	158 [70]

#### Class H

Size	Power consumption (W) Note 1)	Temperature rise °F [°C] Note 2)
Size 1	9	212 [100]
Size 2	12	212 [100]
Size 3	15	212 [100]

Note 1) Power consumption: The value at ambient temperature of 68°F (20°C) and when the rated voltage is applied. (Variation: ±10%)

Note 2) The value at ambient temperature of 68°F (20°C) and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

### AC Specification (Built-in Full-wave Rectifier Type) Class B

Size	Apparent power (VA) Note 1) 2)	Temperature rise °F [°C] Note 3)
Size 1	9	140 [60]
Size 2	10	158 [70]
Size 3	14	158 [70]

#### Class H

Size	Apparent power (VA) Note 1) 2)	Temperature rise °F [°C] Note 3)
Size 1	9	212 [100]
Size 2	12	212 [100]
Size 3	15	212 [100]

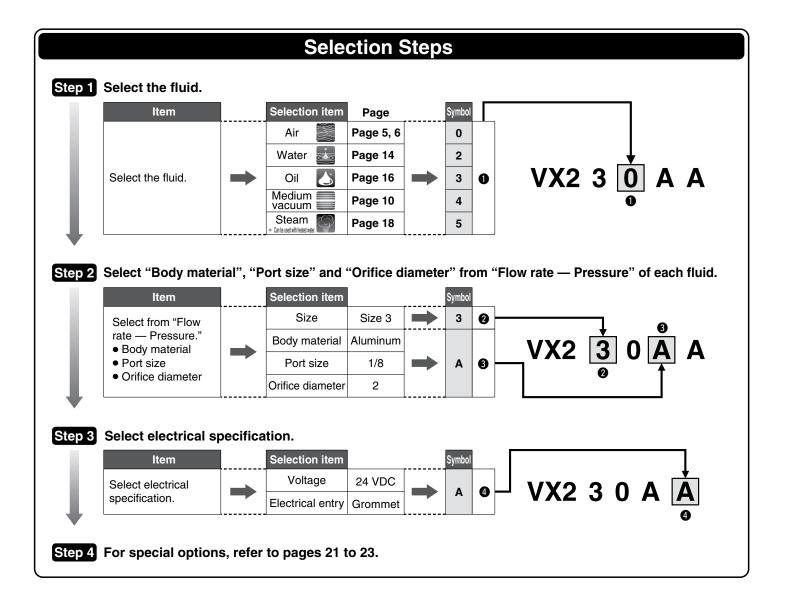
Note 1) Apparent power: The value at ambient temperature of 68°F (20°C) and when the rated voltage is applied. (Variation: ±10%)

Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC.

Note 3) The value at ambient temperature of 68°F (20°C) and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.



# Series VX21/22/23 Selection Steps



Specifications

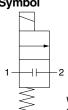
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For Oil

**Model/Valve Specifications** 

N.C.

### **Symbol**





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Aluminum Body Type**

61	<b>.</b>	Orifice diameter		Flow-ra	te characterist	cs	Maximum operating	Max. system pressure	Weight Note)
Size	Port size	(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential psi (MPa)	psi (MPa)	(g)
		2		0.63	0.63	0.23	145 (1.0)		220
1	1/8, 1/4	3	VX210	1.05	0.68	0.41	87 (0.6)		220
		5		2.20	0.39	0.62	29 (0.2)		220
2	1/4, 3/8	4	VX220	1.90	0.52	0.62	145 (1.0)		340
	1/4, 3/6	7	VAZZU	3.99	0.44	1.08	22 (0.15)	145 (1.0)	340
		5		1.96	0.55	0.75	145 (1.0)		450
3	1/4, 3/8	8	VX230	5.67	0.33	1.58	44 (0.3)		450
3		10	V A230	5.74	0.64	2.21	15 (0.1)		450
	1/2	10		8.42	0.39	2.21	15 (0.1)		470

#### Resin Body Type (Built-in One-touch Fittings)

		Orifice diameter			te characteristi	CS	Maximum operating	Max. system pressure	Weight Note)
Size	ze Port size (mmø)		Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential psi (MPa)	psi (MPa)	vveignt (g)
		2		0.82	0.44	0.23	145 (1.0)		220
	ø6	3		1.25	0.34	0.35	87 (0.6)		220
4		5	VX210	1.45	0.43	0.40	29 (0.2)		220
1		2	VX210	0.82	0.44	0.23	145 (1.0)		220
	ø8	3		1.81	0.40	0.41	87 (0.6)		220
		5		2.11	0.32	0.56	29 (0.2)		220
	~0	4		1.69	0.40	0.47	0.47 145 (1.0)		340
2	ø8	7	VX220	3.14	0.34	0.84	22 (0.15)	145 (1.0)	340
	~10	4	V A Z Z U	1.68	0.49	0.50	145 (1.0)	] 145 (1.0)	340
	ø10	7		3.54	0.36	0.90	22 (0.15)		340
		5		2.50	0.44	0.70	145 (1.0)		460
	ø10	8		2.77	0.82	1.22	44 (0.3)		460
3		10	VX230	5.69	0.46	1.54	15 (0.1)		460
3		5	V A23U	2.50	0.44	0.70	145 (1.0)		460
	ø12	8		2.56	0.88	1.38	44 (0.3)		460
		10		5.69	0.64	1.76	15 (0.1)		460

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

#### Fluid and Ambient Temperature

Fluid temperature °F (°C)	Ambient temperature °F (°C)
14 to 140 (-10 Note) to 60)	-4 to 140 (-20 to 60)

Note) Dew point temperature: 14°F (-10°C) or less

#### Valve Leakage Rate

#### Internal Leakage

Seal material Note 2)	Leakage rate (Air) Note 1)
NBR (FKM)	1 cm <sup>3</sup> /min or less (Aluminum body type)
INDI (FRIVI)	15 cm <sup>3</sup> /min or less (Resin body type)

#### External Leakage

	External Leakage	
	Seal material Note 2)	Leakage rate (Air) Note 1)
	NBR (FKM)	1 cm <sup>3</sup> /min or less (Aluminum body type)
NDA (FRIVI)		15 cm <sup>3</sup> /min or less (Resin body type)

Note 1) Leakage is the value at ambient temperature 68°F (20°C).

Note 2) For seal material/FKM, refer to "Other Options" on page 21 for the



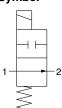
<sup>•</sup> Refer to "Glossary of Terms" on page 37 for details on the maximum operating pressure differential.



#### Model/Valve Specifications

N.O.

#### **Symbol**





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Aluminum Body Type**

0:	5	Orifice diameter		Flow-rate characteristics			Maximum operating	Max. system pressure	Weight Note)
Size	Port size	(mmø)	Model	C [dm³/(s·bar)]	b	Cv	pressure differential psi (MPa)	psi (MPa)	(g)
		2		0.63	0.63	0.23	131 (0.9)		240
1	1/8, 1/4	3	VX240	1.05	0.68	0.41	65 (0.45)		240
		5		2.20	0.39	0.62	29 (0.2)		240
2	1/4. 3/8	4	VX250	1.90	0.52	0.62	116 (0.8)	145 (1.0)	370
	1/4, 3/6	7	VAZJU	3.99	0.44	1.08	22 (0.15)		370
3	1/4, 3/8	5	VX260	1.96	0.55	0.75	116 (0.8)		490
3	1/4, 3/0	8	V A200	5.67	0.33	1.58	44 (0.3)		490

#### Resin Body Type (Built-in One-touch Fittings)

nesin body Type (built-in one-touch Fittings)									
0:	Orifice diameter		Flow-rate characteristics			Maximum operating	Max. system pressure	Weight Note)	
Size Port size	(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential psi (MPa)	psi (MPa)	(g)	
		2		0.82	0.44	0.23	131 (0.9)		240
	ø6	3		1.25	0.34	0.35	65 (0.45)		240
4		5	VX240	1.45	0.43	0.40	29 (0.2)		240
1		2	V A 240	0.82	0.44	0.23	131 (0.9)		240
	ø8	3		1.81	0.40	0.41	65 (0.45)		240
		5		2.11	0.32	0.56	29 (0.2)		240
	~0	4		1.69	0.40	0.47	116 (0.8)	145 (1.0)	370
2	ø8	7	VX250	3.14	0.34	0.84	22 (0.15)	143 (1.0)	370
	~10	4	V A 2 3 U	1.68	0.49	0.50	116 (0.8)		370
	ø10	7		3.54	0.36	0.90	22 (0.15)		370
	~10	5		2.50	0.44	0.70	116 (0.8)		500
3	ø10	8	VX260	2.77	0.82	1.22	44 (0.3)	1	500
3	~10	5	V A20U	2.50	0.42	0.70	116 (0.8)		500
ø12	8		2.56	0.88	1.38	44 (0.3)		500	

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

#### Fluid and Ambient Temperature

Fluid temperature °F (°C)	Ambient temperature °F (°C)
14 to 140 (-10 Note) to 60)	-4 to 140 (-20 to 60)

Note) Dew point temperature: 14°F (-10°C) or less

#### Valve Leakage Rate

Internal Leakage

Seal material Note 2)	Leakage rate (Air) Note 1)
NDD (EKM)	1 cm <sup>3</sup> /min or less (Aluminum body type)
NBR (FKM)	15 cm <sup>3</sup> /min or less (Resin body type)

**External Leakage** 

Seal material Note 2)	Leakage rate (Air) Note 1)
NBR (FKM)	1 cm <sup>3</sup> /min or less (Aluminum body type)
INDIT (FRIVI)	15 cm <sup>3</sup> /min or less (Resin body type)

Note 1) Leakage is the value at ambient temperature  $68^{\circ}F$  ( $20^{\circ}C$ ).

Note 2) For seal material/FKM, refer to "Other Options" on page 21 for the selection.



<sup>•</sup> Refer to "Glossary of Terms" on page 37 for details on the maximum operating pressure differential.



page 24 for UL-compliant.



# VX2 Fluid •

Air

#### **Common Specifications**

Seal material	NBR
Coil insulation type	Class B
Thread type	Rc*

\* One-touch fittings are attached to the resin body type.

#### **■** Body material/Port size/Orifice diameter

0

Size	Symbol	Valve type		Symbol	Body materia
Size 1	1	N.C.		A B	
Size i	4	N.O.		C	Aluminu
				E F	
			<u> </u>	Н	
			Ì	J	

**Coil size/Valve type** 

	Symbol	Body material	Port size	Orifice diameter
	Α		1/8	2
	В			3
	С	Aluminum		5
	D Aluminum		2	
	E		1/4	3
	F			5
	Н		ø6	2
	J			3
	K	(With bracket)		5
\	L			2
\	M		ø8	3
Ì	N			5
	_			

	2	N.C.	T	Α		1/4	4		
Size 2		IN.O.		В	Aluminum	1/4	7		
SIZE Z	5	N.O.		D	Aluminum	Aluminum		3/8	4
	3	IN.O.		E		5	7		
			7	Н		ø8	4		
			X	J	Resin	90	7		
			_ /	L	(With bracket)	ø10	4		
			1	M		טוע	7		

			``	IVI			/
	3	N.C.		Α			5
Size 3	٠	IN.O.		В		1/4	8
Size 3	6	N.O.		С			10 (N.C. only)
	6	IN.O.		D	Aluminum		5
			}	Е		3/8	8
			1	F			10 (N.C. only)
			Ì	G		1/2	10 (N.C. only)
			\	Н			5
			\	J		ø10	8
			,	K	Resin		10 (N.C. only)
			,	L	(With bracket)		5

М

N

● Volta	oltage/Electrical entry							
Symbol	Voltage	Electrical entry						
A	24 VDC	Grommet						
В	100 VAC	Grommet						
С	110 VAC	With surge voltage						
D	200 VAC	\suppressor /						
E	230 VAC							
F	24 VDC							
G	24 VDC	DIN terminal						
Н	100 VAC	With surge voltage						
J	110 VAC	\suppressor/						
K	200 VAC							
L	230 VAC							
M	24 VDC	Conduit terminal / With surge \						
N	100 VAC	voltage						
Р	110 VAC	\suppressor /						
Q	200 VAC							
R	230 VAC							
S	24 VDC	Conduit / With surge \						
Т	100 VAC	voltage						
U	110 VAC	\suppressor /						
V	200 VAC							
W	230 VAC	<b>*</b>						
Y	24 VDC	Flat terminal						
Z		Other voltages						

#### For special options, refer to pages 21 to 23.

10 (N.C. only)

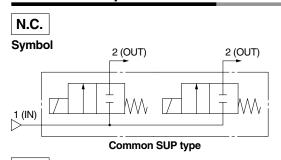
ø12

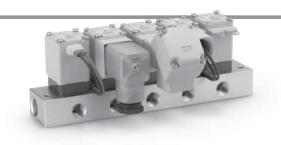
24 VAC
48 VAC
220 VAC
240 VAC
12 VDC

-	Low concentration ozone resistant Seal material: FKM)
5	Seal material: EPDM
(	Dil-free
(	G thread
١	NPT thread
٧	With bracket (Aluminum body only)
	Mounting holes on the bottom side of the body Aluminum body only)
ξ	Special electrical entry direction

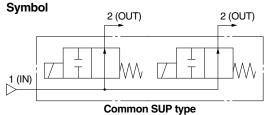


#### Model/Valve Specifications









When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Normally Closed (N.C.)**

Orifice diameter			F	low-rate characterist	Maximum operating	Max. system pressure	
Size	(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential psi (MPa)	psi (MPa)
	2		0.63	0.63	0.23	145 (1.0)	
1	3	VX2A0	1.05	0.68	0.41	87 (0.6)	
	5		2.20	0.39	0.62	29 (0.2)	
2	4	VX2B0	1.90	0.52	0.62	145 (1.0)	145 (1.0)
	7	VAZDU	3.99	0.44	1.08	22 (0.15)	
3	5	VX2C0	1.96	0.55	0.75	145 (1.0)	
	7	VAZCU	3.99	0.44	1.08	44 (0.3)	

#### Normally Open (N.O.)

0:	Orifice diameter Model		F	low-rate characterist	Maximum operating	Max. system pressure	
Size	Size Orifice diameter (mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential psi (MPa)	psi (MPa)
	2		0.63	0.63	0.23	131 (0.9)	
1	3	VX2D0	1.05	0.68	0.41	65 (0.45)	
	5		2.20	0.39	0.62	29 (0.2)	
2	4	4 <b>VX2E0</b>	1.90	0.52	0.62	116 (0.8)	145 (1.0)
	7		3.99	0.44	1.08	22 (0.15)	
3	5	VX2F0	1.96	0.55	0.75	116 (0.8)	
	7	VAZFU	3.99	0.44	1.08	44 (0.3)	

#### **Fluid and Ambient Temperature**

Fluid temperature °F (°C)	Ambient temperature °F (°C)
14 to 140 (-10 Note) to 60)	-4 to 140 (-20 to 60)

Note) Dew point temperature: 14  $\,(-10^{\circ}\text{C})$  or less

#### Valve Leakage Rate

Internal Leakage

Seal material Note 2)	Leakage rate Note 1)
NBR (FKM)	1 cm <sup>3</sup> /min or less

**External Leakage** 

Seal material Note 2)	Leakage rate Note 1)
NBR (FKM)	1 cm <sup>3</sup> /min or less

Note 1) Leakage is the value at ambient temperature 68°F (20°C).

Note 2) For seal material/FKM, refer to "Other Options" on page 21 for the selection.



Specifications

₽ ᅙ

For Water

ō 진

Steam

뎐

Special Options

Construction

**Dimensions** 

#### **Common Specifications** Seal material Coil insulation type

### Body material/Orifice diameter

0

Fluid

Air

VX2 A

Size	Symbol	Valve type		Symbol	Body material	Orifice diameter
Size 1	Α	N.C.		Α		2
Size i	D	N.O.		В	Resin	3
			*****	С		5

Size 2	В	N.C.		Α	Resin	4
Size z	E	N.O.	L	В	nesin	7
Size 3	С	N.C.		Α	Resin	5
I SIZE S			1		nesin	

В

N.O. For special options, refer to pages 21 to 23.

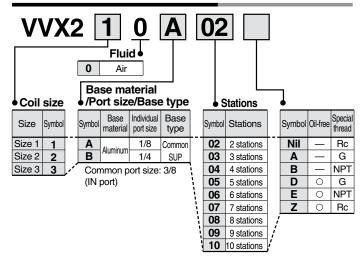
Coil size/Valve type

	24 VAC				
	48 VAC				
Special voltage	220 VAC 240 VAC				
	12 VDC				
DIN terminal with light					
Conduit terminal with light					
Without DIN connector					
Seal material: EPDM					
Low concentration ozone	e resistant (Seal material: FKM)				
Oil-free					
Special electrical entry	/ direction				

### **⚠** Caution

Mounting orientation exists when mounting valves onto manifold base. Refer to page 48 for details.

#### Manifold Base/How to Order



#### Blanking Plate Assembly Part No.



When mounting a blanking plate assembly, if the solenoid valve for the manifold is ozone resistant, (Seal material: FKM), please select

Dimensions → Page 35

Sea	I material 🖢
N	NBR
F	FKM

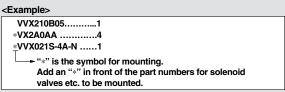
#### SMC

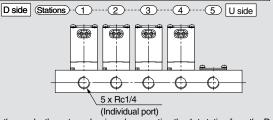
#### Voltage/Electrical entry

Symbol	Voltage	Elect	rical entry		
A	24 VDC	Grommet			
В	100 VAC	Grommet	•••		
С	110 VAC	/With surge \			
D	200 VAC	voltage suppressor			
Е	230 VAC	1			
F	24 VDC				
G	24 VDC	DIN terminal	<u> </u>		
Н	100 VAC	/With surge			
J	110 VAC	voltage suppressor			
K	200 VAC	]			
L	230 VAC				
М	24 VDC	Conduit terminal			
N	100 VAC	/With surge \			
Р	110 VAC	voltage suppressor			
Q	200 VAC				
R	230 VAC				
S	24 VDC	Conduit			
Т	100 VAC	(With surge voltage			
U	110 VAC	suppressor			
٧	200 VAC				
W	230 VAC				
Υ	24 VDC	Flat terminal			
Z		Other voltage	ae .		

#### How to Order Manifold Assembly (Example)

Enter the valve and blanking plate to be mounted under the manifold base part number.





Enter the product's part number in order, counting the 1st station from the D side (left in the manifold arrangement, when viewing the individual port in front).

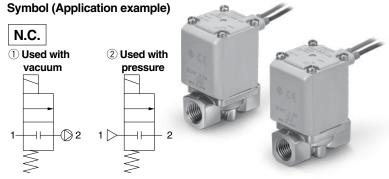


### For Medium Vacuum (0.1 Pa-abs or more)

### Single Unit

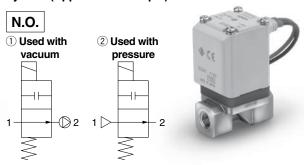
\* This valve can also be used with air. (Refer to the valve specifications for air.)

#### Model/Valve Specifications



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### Symbol (Application example)



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Normally Closed (N.C.)**

0:	Port size Orifice diameter Model Flow-rate charact		characteris	aracteristics Operating press		ssure range	Max. system pressure	Note) Weight		
Size	Port size	(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	① Used with vacuum (Pa·abs)		to 1.0) 0 0.6) 0 0.2) to 1.0) 0 0.15) 145 (1.0) 0 0.3) 0 0.1)	(g)
		2 0.63 0.63 0.23 0 to 145 (0 to 1.0)		300						
1	1/8, 1/4	3	VX214	1.05	0.68	0.41		0 to 87 (0 to 0.6)		300
		5		2.20	0.39	0.62	0.1 to atmospheric pressure	0 to 29 (0 to 0.2)	145 (1.0)	300
2	1/4, 3/8	4	VX224	1.90	0.52	0.62		0 to 145 (0 to 1.0)		460
		7		3.99	0.44	1.08		0 to 22 (0 to 0.15)		460
		5		1.96	0.55	0.75		0 to 145 (0 to 1.0)		580
3	1/4, 3/8	8	VX234	5.67	0.33	1.58		0 to 44 (0 to 0.3)		580
3		10		5.74	0.64	2.21		0 to 15 (0 to 0.1)		580
	1/2	10		8.42	0.39	2.21		0 to 15 (0 to 0.1)		630

#### Normally Open (N.O.)

Normany Open (N.O.)										
0:		Orifice diameter		Flow-rate characteristics		Operating pres	Max. system pressure	Note) Weight		
Size	Port size	(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	① Used with vacuum (Pa·abs)		Max. system pressure psi (MPa)	(g)
		2		0.63	0.63	0.23		0 to 131 (0 to 0.9)	(0 to 0.45) (0 to 0.2) 6 (0 to 0.8) 145 (1.0)	320
1	1/8, 1/4	3	VX244 VX254	1.05	0.68	0.41	0.1 to atmospheric pressure	0 to 65 (0 to 0.45)		320
		5		2.20	0.39	0.62		0 to 29 (0 to 0.2)		320
2	1/4, 3/8	4		1.90	0.52	0.62		0 to 116 (0 to 0.8)		490
	1/4, 5/0	7		3.99	0.44	1.08		0 to 22 (0 to 0.15)		490
3	1/4, 3/8	5	VX264	1.96	0.55	0.75		0 to 116 (0 to 0.8)		620
3	1/4, 3/8	8 VX264	5.67	0.33	1.58		0 to 44 (0 to 0.3)		620	

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

#### **Fluid and Ambient Temperature**

Fluid temperature °F (°C)	Ambient temperature °F (°C)
34 to 140 (1 to 60) Note)	-4 to 140 (-20 to 60)

Note) With no freezing

#### Valve Leakage Rate

Internal Leakage

Seal material	Leakage rate Note)
FKM	10 <sup>-6</sup> Pa⋅m³/sec or less

**External Leakage** 

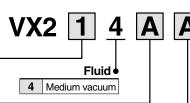
Seal material	Leakage rate Note)
FKM	10 <sup>-6</sup> Pa⋅m³/sec or less

Note) Leakage ( $10^{-6}$  Pa·m³/sec) is the value at differential pressure 15 psi (0.1 MPa) and ambient temperature 68°F ( $20^{\circ}$ C).



### **How to Order (Single Unit)**





# **Common Specifications**

Common Opcomo	ulions
Seal material	FKM
Coil insulation type	Class B
Thread type	Rc
Oil-free	
Non-leak	

size/V	alve	e type	_	Body	y material	/Port size	Orifice diame	ter
			1					1

					-	IVICUIUITI	vacaam
Coil size	e/Valve	e type		• Body	/ material	/Port size	/Orifice diame
Size	Symbol	Valve type		Symbol	Body material	Port size	Orifice diameter
	1	N.C.		Α		1/8	2
Size 1	'	IV.C.		В			3
Size i	4	N.O.		С	C37		5
	4	N.O.		D	037		2
			Ì	Е		1/4	3
			<i>)</i>	F			5
			\	Н			2
			Ì	J		1/8	3
			\	K	Stainless		5
			`\	L	steel		2
			'	М		1/4	3
			,	N			5
			T	Α	C37	1/4	4
0: 0	2	N.C.		В			7
Size 2	_	NO		D		0/0	4
	5 N.O. E		3/8	7			
			\	Н		4/4	4
			À	J	Stainless	1/4	7
		/	L	steel	3/8	4	
			1	M		3/0	7
	3	N.C.		Α			5
Size 3	3	IV.C.		В		3/8	8
3126 3	6	N.O.		С			10 (N.C. only)
		14.0.		D	C37		5
			Ì	Е			8
			1	F			10 (N.C. only)
			\	G		1/2	10 (N.C. only)
			\	Н			5
			1	J		1/4	8
			\	K	Ctainlace		10 (N.C. only)
			Ì	L	Stainless steel		5
			,	М			8
			,	N			10 (N.C. only)
			,	Р		1/2	10 (N.C. only)

Symbol	Voltage	Electrical entry
A	24 VDC	Grommet
В	100 VAC	Grommet
C	110 VAC	/With surge voltage
D	200 VAC	\suppressor /
Е	230 VAC	
F	24 VDC	
G	24 VDC	DIN terminal
Н	100 VAC	/With surge voltage
7	110 VAC	\suppressor /
K	200 VAC	
L	230 VAC	
M	24 VDC	Conduit terminal
N	100 VAC	/With surge voltage
Р	110 VAC	\suppressor /
Q	200 VAC	
R	230 VAC	•
S	24 VDC	Conduit
T	100 VAC	/With surge voltage
ט	110 VAC	\suppressor /
٧	200 VAC	
W	230 VAC	
Υ	24 VDC	Flat terminal

#### For special options, refer to pages 21 to 23.

Z

· · · · · · · · · · · · · · · · · · ·						
	24 VAC					
	48 VAC					
Special voltage	220 VAC					
	240 VAC					
	12 VDC					
DIN terminal with light						
Conduit terminal with light						

Without DIN connector
Seal material: EPDM
G thread
NPT thread
With bracket
Mounting holes on the bottom side of the body
Special electrical entry direction

Other voltages



# For Medium Vacuum (0.1 Pa-abs or more)

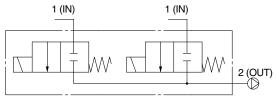
**Manifold** 

 $\ast$  For other fluids, please contact SMC.

#### **Model/Valve Specifications**



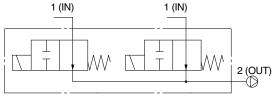
#### **Symbol**



Individual SUP type

#### N.O.

#### **Symbol**



Individual SUP type

When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1,

the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### Normally Closed (N.C.)

Tromany Globba (Trion)							
Orifice diameter			Flow-rate characteristics			Maximum operating	Max. system pressure
Size	(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential psi (MPa)	psi (MPa)
	2		0.63	0.63	0.23	145 (1.0)	
1	3	VX2A4	1.05	0.68	0.41	87 (0.6)	Į.
	5		2.20	0.39	0.62	29 (0.2)	
2	4	VX2B4	1.90	0.52	0.62	145 (1.0)	145 (1.0)
	7	VA2D4	3.99	0.44	1.08	22 (0.15)	
3	5	VX2C4	1.96	0.55	0.75	145 (1.0)	
3	7	VA204	3.99	0.44	1.08	44 (0.3)	

Normally Open (N.O.)

140111	Normany Open (N.O.)						
Size	Sizo Orifice diameter	Madal	Flow-rate characteristics			Maximum operating	Max. system pressure
Size	(mmø)	Model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	pressure differential psi (MPa)	psi (MPa)
	2		0.63	0.63	0.23	131 (0.9)	
1	3	VX2D4	1.05	0.68	0.41	65 (0.45)	
	5		2.20	0.39	0.62	29 (0.2)	
2	4	VX2E4	1.90	0.52	0.62	116 (0.8)	145 (1.0)
	7	VAZE4	3.99	0.44	1.08	22 (0.15)	
3	5	VX2F4	1.96	0.55	0.75	116 (0.8)	
3	7	V A 2 F 4	3.99	0.44	1.08	44 (0.3)	

#### Fluid and Ambient Temperature

Fluid temperature °F (°C)	Ambient temperature °F (°C)
34 to 140 (1 to 60) Note)	-4 to 140 (-20 to 60)

Note) With no freezing

#### Valve Leakage Rate

#### Internal Leakage

Seal material	Leakage rate Note)	
FKM	10 <sup>-6</sup> Pa⋅m³/sec or less	

#### **External Leakage**

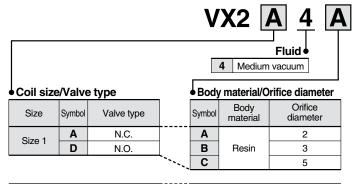
Seal material	Leakage rate Note)
FKM	10 <sup>-6</sup> Pa⋅m³/sec or less

Note) Leakage (10<sup>-6</sup> Pa·m³/sec) is the value at differential pressure 15 psi (0.1 MPa) and ambient temperature 68°F (20°C).

How to Order (Solenoid Valve for Manifold)







Size 2	В	N.C.	Α		Resin	4
SIZE Z	Е	N.O.	L	В	nesiii	7
Size 3	С	N.C.		Α	Resin	5
Size 3	F	N.O.		A B	nesiii	7

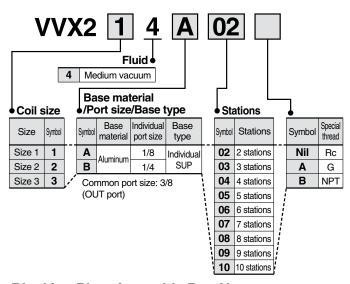
#### For special options, refer to pages 21 to 23

reier to pages 21 to 23.						
Special voltage	24 VAC					
	48 VAC					
	220 VAC					
	240 VAC					
	12 VDC					
DIN terminal with light						
Conduit terminal with light						
Without DIN connector						
Seal material: EPDM						
Special electrical entry direction						

#### **⚠** Caution

Mounting orientation exists when mounting valves onto manifold base. Refer to page 48 for details.

### Manifold Base/How to Order



#### Blanking Plate Assembly Part No.

For size 1 VVX021S - 4A-F

For size 2 VVX022S - 4A-F

For size 3 VVX023S - 4A-F

Dimensions → Page 35

SMC

**Common Specifications** Seal material

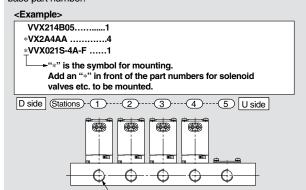
Coil insulation type Class B Oil-free Non-leak

Voltage/Electrical entry

Symbol	Voltage	Electrical entry			
A	24 VDC	Grommet			
В	100 VAC	Grommet	•••		
С	110 VAC	/ With surge \			
D	200 VAC	voltage			
Е	230 VAC	\suppressor /			
F	24 VDC				
G	24 VDC	DIN terminal	•		
Н	100 VAC	/With surge voltage			
J	110 VAC				
K	200 VAC	\suppressor /			
L	230 VAC				
M	24 VDC	Conduit terminal	•		
N	100 VAC	/With surge \			
Р	110 VAC	voltage			
Q	200 VAC	\suppressor /			
R	230 VAC				
S	24 VDC	Conduit			
Т	100 VAC	/ With surge \			
U	110 VAC	voltage			
٧	200 VAC	\suppressor /			
W	230 VAC				
Y	24 VDC	Flat terminal			
Z		Other voltage	es		

#### How to Order Manifold Assembly (Example)

Enter the valve and blanking plate to be mounted under the manifold base part number.



Enter the product's part number in order, counting the 1st station from the D side (left in the manifold arrangement, when viewing the individual port in front).

5 x Rc1/4

(Individual port)

Specifications

₹ Por.

For Water

ö Po

Steam Po

Special Options

Construction

Dimensions



\* This valve can also be used with air. (Refer to the valve specifications for air.)

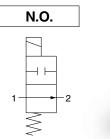
#### **Model/Valve Specifications**





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Symbol**





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Normally Closed (N.C.)**

0:	<b>D</b>	Orifice diameter	ameter Flow-rate characteristics		Flow-rate characteristics		Max. system pressure	Weight Note)
Size	Port size	(mmø)	Model	el AV (x 10 <sup>-6</sup> m²) Conversion Cv		pressure differential psi (MPa)	psi (MPa)	(g)
		2		5.5	0.23	145 (1 )		300
1	1/8, 1/4	3	VX212	10.0	0.42	87 (0.6)		300
		5		15.0	0.63	29 (0.2)	145 (1.0)	300
2	1/4, 3/8	4	VX222	15.0	0.63	145 (1 )		460
	1/4, 3/6	7	VAZZZ	26.0	1.08	22 (0.15)		460
		5		18.0	0.75	145 (1 )		580
3	1/4, 3/8	8	VX232	38.0	1.58	44 (0.3)		580
3		10	V A Z 3 Z	53.0	2.21	15 (0.1)		580
	1/2	10		53.0	2.21	15 (0.1)		630

#### **Normally Open (N.O.)**

tomany open (the)										
	0:	Port size	Orifice diameter		Flow-rate ch	naracteristics	Maximum operating	Max. system pressure	Weight Note)	
	Size		(mmø)	Model	AV (x 10 <sup>-6</sup> m <sup>2</sup> )	Conversion Cv	pressure differential psi (MPa)	psi (MPa)	(g)	
			2		5.5	0.23	131 (0.9)		320	
	1	1/8, 1/4	3	VX242	10.0	0.42	65 (0.45)		320	
			5		15.0	0.63	29 (0.2)		320	
	9	1/4, 3/8	4 4	VX252	15.0	0.63	116 (0.8) 145 (1.		490	
	2	1/4, 3/6	7	V A Z 3 Z	26.0	1.08	22 (0.15)		490	
	3	1/4, 3/8	5	VX262	18.0	0.75	116 (0.8)		620	
	3	1/4, 3/8	1/4, 3/8	8	V A 202	38.0	1.58	44 (0.3)		620

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

#### Fluid and Ambient Temperature

Fluid temperature °F (°C)	Ambient temperature °F (°C)		
34 to 140 (1 to 60) Note)	- 4 to 140 (-20 to 60)		

Note) With no freezing

#### Valve Leakage Rate

#### Internal Leakage

Seal material Note 2)	Leakage rate (Water) Note 1)		
NBR (FKM)	0.1 cm <sup>3</sup> /min or less		

#### **External Leakage**

Seal material Note 2)	Leakage rate (Water) Note 1)
NBR (FKM)	0.1 cm <sup>3</sup> /min or less

Note 1) Leakage is the value at ambient temperature 68°F (20°C).

Note 2) For seal material/FKM, refer to "Other Options" on page 21 for the selection.



<sup>•</sup> Refer to "Glossary of Terms" on page 37 for details on the maximum operating pressure differential.

### VX2 Fluid • 2 Water

### **Common Specifications**

Seal material	NBR				
Coil insulation type	Class B				
Thread type	Rc				

þ	Coil	size	/Val	ve	type	
						-

Size	Symbol	Valve type	
C: 1	1	N.C.	
Size 1	4	N.O.	

3

N.C.

Symbol	Body material	Port size	Orifice diameter
Α			2
В	C37	1/8	3
С			5
D			2
E		1/4	3
F			5
Н			2
J		1/8	3
K	Stainless steel		5
L			2
M		1/4	3

1/4

1/2

3 5

5

Body material/Port size/Orifice diameter

Size 2	2	N.C.		Α		1/4	4
				В	C37		7
	5	N.O.		D	037	3/8	4
	3	N.O.		Е			7
•			/	Н		1/4	4
			Ì	J	Stainless	1/4	7
			\	L	steel	3/8	4
				М		3/0	7

					<b>→</b>		
Size 3	6	N.O.		С			10 (N.C. only)
	0	IN.O.		D	C37		5
			ļ	E		3/8	8
			1	F			10 (N.C. only)
			Ì	G		1/2	10 (N.C. only)
			Ì	Н			5
			\	J		1/4	8
			\	K	<u> </u>		10 (N.C. only)
			1	L	Stainless steel		5
			ì	M	]	3/8	8
			/	N			10 (N.C. only)

В

Voltage	/Electrical	entrv
	, <b>=</b> :00t: :0a:	· · · · · ·

Voltage/Electrical entry							
Symbol	Voltage	Electrical entry					
A	24 VDC	Grommet					
В	100 VAC	Grommet					
С	110 VAC	With surge voltage					
D	200 VAC	suppressor					
Е	230 VAC						
F	24 VDC						
G	24 VDC	DIN terminal					
Н	100 VAC	With surge voltage					
J	110 VAC	suppressor					
K	200 VAC						
L	230 VAC						
М	24 VDC	Conduit terminal					
N	100 VAC	With surge voltage					
Р	110 VAC	\suppressor / \suppressor \					
Q	200 VAC						
R	230 VAC						
S	24 VDC	Conduit					
Т	100 VAC	With surge voltage					
U	110 VAC	suppressor					
٧	200 VAC						
W	230 VAC	<b>3</b>					
Y	24 VDC	Flat terminal					
Z		Other voltages					

#### For special options, refer to pages 21 to 23.

10 (N.C. only)

i or special options, refer	to pages 21 to 20.
	24 VAC
	48 VAC
Special voltage	220 VAC
	240 VAC
	12 VDC
DIN terminal with light	
Conduit terminal with light	
Without DIN connector	



\* This valve can also be used with air or water. (Refer to the valve specifications for air or water.)

#### → Mhen the fluid is oil.

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

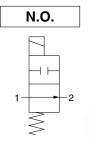
#### Model/Valve Specifications

#### **Symbol**



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Symbol**





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Normally Closed (N.C.)**

	Normany Globba (MG)								
Size	Dant sins	Orifice diameter	Model	Flow-rate ch	aracteristics	Maximum operating	Max. system pressure	Weight Note)	
Size	Port size	(mmø)	Model	AV (x 10 <sup>-6</sup> m <sup>2</sup> )	Conversion Cv	pressure differential psi (MPa)	psi (MPa)	(g)	
		2		5.5	0.23	145 (1)	145 (1.0)	300	
1	1/8, 1/4	3	VX213	10.0	0.42	87 (0.6)		300	
		5		15.0	0.63	29 (0.2)		300	
2	1/4, 3/8	4	VX223	15.0	0.63	145 (1)		460	
		7		26.0	1.08	22 (0.15)		460	
		5		18.0	0.75	145 (1)		580	
3	1/4, 3/8	8	VX233	38.0	1.58	44 (0.3)		580	
3		10	V A 2 3 3	53.0	2.21	15 (0.1)		580	
	1/2	10		53.0	2.21	15 (0.1)		630	

#### Normally Open (N.O.)

	Homman	y Open (it	.0.,						
	0:	Doub sine	Orifice diameter	NAI - I	Flow-rate ch	aracteristics	Maximum operating	Max. system pressure	Weight Note)
	Size	Port size	(mmø)	Model	AV (x 10 <sup>-6</sup> m <sup>2</sup> )	Conversion Cv psi (MPa)		psi (MPa)	(g)
			2		5.5	0.23	131 (0.9)		320
	1	<b>1</b> 1/8, 1/4 3		VX243	10.0	0.42	65 (0.45)		320
			5		15.0	0.63	29 (0.2)		320
	2	2 1/4 0/0 4	4	4 VX253	15.0	0.63	116 (0.8)	145 (1.0)	490
	2 1/4, 3/8		7	VA255	26.0	1.08	22 (0.15)		490
<b>3</b> 1/4, 3/8		5	VV262	18.0	0.75	116 (0.8)		620	
		1/4, 3/0	8 VX263		38.0	1.58	44 (0.3)		620

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

#### Fluid and Ambient Temperature

Fluid temperature °F (°C)	Ambient temperature °F (°C)
23 to 140 (-5 Note) to 60)	-4 to 140 (-20 to 60)

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

#### Valve Leakage Rate

#### Internal Leakage

Seal material	Leakage rate (Oil) Note)
FKM	0.1 cm <sup>3</sup> /min or less

#### **External Leakage**

Seal material	Leakage rate (Oil) Note)
FKM	0.1 cm <sup>3</sup> /min or less

Note) Leakage is the value at ambient temperature 68°F (20°C).



<sup>•</sup> Refer to "Glossary of Terms" on page 37 for details on the maximum operating pressure differential.

### **How to Order**

VX2 Fluid •

Oil

3

### **Common Specifications**

Seal material	FKM
Coil insulation type	Class B
Thread type	Rc

•	Coil	size/	Val	ve	type	

I size/Valve type			Body material/Port size/Orifice diameter					
ze	Symbol	Valve type		Symbol	Body material	Port size	Orifice diameter	
							_	i

1   N.C.     A   B     C     5	Size	Symbol	Valve type		Symbol	Body material	Port size	Oritice diameter
Size 1   4   N.O.     B   C   C37		1	NC		Α			2
C   C37   5   2	Sizo 1		IV.C.		В		1/8	3
D	Size i	1	NO		С	C37		5
F		-	IN.O.		D	037		2
H J Stainless 5 L M N 1/8 2 3 1/8 3 1/8 3 1/4 3 1/4 3 5				\	Е		1/4	3
J   K   Stainless   1/8   3				/	F			5
K   Stainless   5   5				Ì	Н			2
L steel 2 1/4 3 5				1	J		1/8	3
M 1/4 3 5				`\	K	Stainless		5
N 5				/	L	steel		2
				\	M		1/4	3
				;	N			5

		2	N.C.		Α	C37	1/4	4
	Size 2	2			В		1/4	7
Size z	5	N.O.		D	037	3/8	4	
		3	IN.O.		Е		3/6	7
				/	Н		1/4	4
				1	J	Stainless	1/4	7
				\	L	steel	3/8	4
				Ì	M		3/6	7

N.C.

Size 3				В		1/4	8
Size 3	6	N.O.		С			10 (N.C. only)
		IV.O.		D	C37		5
			}	Е		3/8	8
			Ì	F			10 (N.C. only)
			Ì	G		1/2	10 (N.C. only)
			Ì	Н			5
			\	J		1/4	8
			1	K	<u> </u>		10 (N.C. only)
			\	L	Stainless steel		5
			\	М		3/8	8
			,	N			10 (N.C. only)

Р

Voltage/	<b>Electrical</b>	entry

Symbol	Voltage	Electrical entry
A	24 VDC	Grommet
В	100 VAC	Grommet
С	110 VAC	With surge voltage
D	200 VAC	suppressor /
E	230 VAC	
F	24 VDC	
G	24 VDC	DIN terminal
Н	100 VAC	With surge voltage
J	110 VAC	suppressor
K	200 VAC	
L	230 VAC	
М	24 VDC	Conduit terminal
N	100 VAC	With surge voltage
Р	110 VAC	\suppressor / \suppressor \
Q	200 VAC	
R	230 VAC	
S	24 VDC	Conduit
Т	100 VAC	With surge voltage
U	110 VAC	suppressor
V	200 VAC	
W	230 VAC	
Y	24 VDC	Flat terminal
Z		Other voltages

#### For special options, refer to pages 21 to 23,

10 (N.C. only)

1/2

or special options, refer to pages 21 to 20.				
	24 VAC			
	48 VAC			
Special voltage	220 VAC			
	240 VAC			
	12 VDC			
DIN terminal with light				
Conduit terminal with light				

Without DIN connector
Oil-free
G thread
NPT thread
With bracket
Mounting holes on the bottom side of the body
Special electrical entry direction



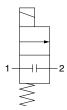


\* This valve can also be used with air, water, oil or heated water. (Refer to the valve specifications for air, water or oil.)

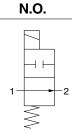
#### Model/Valve Specifications

#### **Symbol**











When the valve is closed, flow is blocked from port 1 to port 2.

However, if the pressure in port 2 is higher than port 1,

the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Normally Closed (N.C.)**

0:	Dest elem	Orifice diameter	Manlal	Flow-rate ch	naracteristics	Maximum operating Max. s	Max. system pressure	Weight Note)
Size	Port size	mt size (mmø)	Model	AV (x 10 <sup>-6</sup> m <sup>2</sup> )	Conversion Cv	pressure differential psi (MPa)	psi (MPa)	(g)
		2		5.5	0.23	145 (1)		300
1	1/8, 1/4	3	VX215	10.0	0.42	87 (0.6)	145 (1.0)	300
		5		15.0	0.63	29 (0.2)		300
2	4/4 0/0	4	VX225	15.0	0.63	145 (1)		460
	1/4, 3/8	7	V A Z Z S	26.0	1.08	22 (0.15)		460
	5	5		18.0	0.75	145 (1)		580
3	1/4, 3/8	8	VX235	38.0	1.58	44 (0.3)		580
3		10	VA235	53.0	2.21	15 (0.1)		580
	1/2	10		53.0	2.21	15 (0.1)		630

#### Normally Open (N.O.)

Normany open (N.S.)								
C:	Doub oine	Orifice diameter	Madal	Flow-rate ch	aracteristics	Maximum operating	Max. system pressure	Weight Note
Size	Port size	(mmø)	Model	AV (x 10 <sup>-6</sup> m <sup>2</sup> )	Conversion Cv	pressure differential psi (MPa)	psi (MPa)	(g)
		2		5.5	0.23	131 (0.9)		320
1	1/8, 1/4	3	VX245	10.0	0.42	65 (0.45)		320
		5		15.0	0.63	29 (0.2)		320
2	2 1/4, 3/8	4	VX255	15.0	0.63	116 (0.8)	145 (1.0)	490
		7		26.0	1.08	22 (0.15)		490
3	1/4 2/9	5	VX265	18.0	0.75	116 (0.8)		620
3	1/4, 3/8	8	V A 205	38.0	1.58	44 (0.3)		620

Note) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

#### Fluid and Ambient Temperature

Fluid temperature	Ambient temperature
Steam: 361°F (183°C) or less	4 to 140°E ( 20 to 60°C)
Heated water: 210°F (99°C) or less	-4 to 140°F (-20 to 60°C)

#### Valve Leakage Rate

#### Internal Leakage

Fluid	Seal material	Leakage rate
Steam	FKM for high temperature	1.0 cm <sup>3</sup> /min or less
Heated water	PRIVITOI HIGH temperature	0.1 cm <sup>3</sup> /min or less

#### **External Leakage**

Fluid	Seal material	Leakage rate
Steam	FKM for high temperature	1.0 cm <sup>3</sup> /min or less
Heated water	rkivi loi nigri temperature	0.1 cm <sup>3</sup> /min or less



B

VX	2 [1	<u> </u>	5 /	<b>4</b> ]
		Fluid		
5	Stea	ım		
* Can	he used wit	h heated	water	

**Common Specifications** 

Seal material	FKM for high temperature
Coil insulation type	Class H
Thread type	Rc

Cail aiza/Valva typa

◆ Coil size/Valve type			● Body	/ material	/Port size	/Orifice diamet	
Size	Symbol	Valve type		Symbol	Body material	Port size	Orifice diameter
	1	N.C.		Α			2
Size 1	•	IN.C.		В		1/8	3
	4	N.O.		С	C37		5
	4	IN.O.		D	037		2
			Ì.	E		1/4	3
			\	F			5
			Ì	Н			2
			1	J		1/8	3
			}	K	Stainless		5
			/	L	steel		2
				M		1/4	3
			,	N			5
				Α			4
0: 0	2	N.C.		В	007	1/4	7

	2	N.C.		Α	C37	1/4	4
Size 2		IN.O.		В			7
	5	N.O.		D		3/8	4
	3	IN.O.		E		5/0	7
			\	Н		1/4	4
			1	J	Stainless	1/4	7
			\	L	steel	3/8	4
			Ì	М		3/6	7

	3	N.C.		Α			5
Size 3		IN.O.		В		1/4	8
Size 3	6	N.O.		С			10 (Only N.C.)
	0	IN.O.		D	C37		5
			}	Е		3/8	8
			j.	F			10 (Only N.C.)
			Ì	G		1/2	10 (Only N.C.)
			Ì	Н			5
			\	J		1/4	8
			}	K	0		10 (Only N.C.)
			\	L	Stainless steel		5
			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	M	0.00.	3/8	8
				N			10 (Only N.C.)
			;	Р		1/2	10 (Only N.C.)

\\altaga/Elastrias| antru

Symbol	Voltage	Electrical entry Note 3)
A	24 VDC	Grommet
В	100 VAC	Grommet
С	110 VAC	/With surge voltage
D	200 VAC	\suppressor /
E	230 VAC	
G	24 VDC	DIN terminal
Н	100 VAC	With surge voltage suppressor Note 1) 2)
J	110 VAC	
K	200 VAC	
L	230 VAC	
N	100 VAC	Conduit terminal / With surge \
Р	110 VAC	voltage
Q	200 VAC	\suppressor /
R	230 VAC	
Т	100 VAC	Conduit
U	110 VAC	/With surge voltage
V	200 VAC	\suppressor /
W	230 VAC	
Z		Other voltages

Note 1) AC voltage coil for "H" of DIN terminal type does not have full-wave rectifier. Full-wave rectifier is built on the DIN connector side. Refer to page 36 to order it as an accessory.

Note 2) DIN connector insulation class is Class "B".

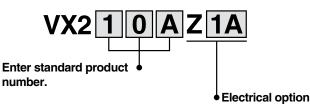
Note 3) Flat terminal is not available.

For special options, refer to pages 21 to 23.						
	24 VAC					
Special voltage	48 VAC					
Special voltage	220 VAC					
	240 VAC					
DIN terminal with light						
Conduit terminal with light						
Seal material: EPDM						
Oil-free						
G thread						
NPT thread						
With bracket						
Mounting holes on the bottom side of the body						
Special electrical entry direction						



#### **Electrical Options**

(Special voltage, With light, Without DIN connector)



Electrical specification/Voltage/Electrical entry

	Electr	ıcaı sp	ecification	1/Voltage/Electrical entry
Specification	Symbol	Class H*	Voltage	Electrical entry
	1A	•	48 VAC	
	1B	•	220 VAC	Grommet
	1C	•	240 VAC	(With surge voltage suppressor)
	1U		24 VAC	
	1D	_	12 VDC	Grommet
	1E	_	12 VDC	Grommet (With surge voltage suppressor)
	1F	•	48 VAC	
_	1G	•	220 VAC	DIN terminal
ge	1H	•	240 VAC	
Special voltage	1V	•	24 VAC	(With surge voltage suppressor)
<u>~</u>	1J	_	12 VDC	
<u>Ö</u>	1K	•	48 VAC	
Sp	1L	•	220 VAC	Conduit terminal
	1M	•	240 VAC	(With surge voltage suppressor)
	1W	•	24 VAC	(with surge voltage suppressor)
	1N	_	12 VDC	
	1P	•	48 VAC	
	1Q	•	220 VAC	Conduit
	1R	•	240 VAC	(With surge voltage suppressor)
	1Y	•	24 VAC	(**iiii surge voitage suppressor)
	1S	_	12 VDC	
	1T	_	12 VDC	Flat terminal

	O A		041/00	
	2A		24 VDC	
	2B	•	100 VAC	
	2C	•	110 VAC	
	2D		200 VAC	
	2E	•	230 VAC	DIN terminal
	2F	•	48 VAC	(With surge voltage suppressor)
	2G	•	220 VAC	
	2H	•	240 VAC	
t	2V	•	24 VAC	
With light	2J	_	12 VDC	
l €	2K	_	24 VDC	
>	2L	•	100 VAC	
	2M	•	110 VAC	
	2N	•	200 VAC	
	2P		230 VAC	Conduit terminal
	2Q	•	48 VAC	(With surge voltage suppressor)
	2R	•	220 VAC	
	2S	•	240 VAC	
	2W	•	24 VAC	
	2T	_	12 VDC	

	3A	_	24 VDC			
tor	3B	_	100 VAC			
Without DIN connector	3C	_	110 VAC			
l ic	3D		200 VAC			
Ö	3E	_	230 VAC	DIN terminal		
	3F		48 VAC	(With surge voltage suppressor)		
ţ	3G	_	220 VAC			
울	3H	_	240 VAC			
Ĭ	3V	_	24 VAC			
	<b>3J</b>	_	12 VDC			

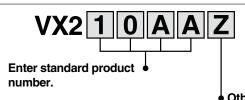
<sup>\*</sup> Options marked with ● are available for Class "H" coil. Applicable for all when the coil insulation class is Class "B".

### **Other Options**

Low concentration ozone resistant and applicable to deionized water

Oil-free

Port thread



♦ Other option

Low concentration ozone resistant and applicable to deionized water/

Oil-free/Port thread

Symbol	Low concentration ozone resistant and applicable to deionized water*1 (Seal material: FKM)	Oil-free	Port thread
Nil		_	Rc, One-touch fitting*2
Α			G
В	<del>_</del>		NPT
С	0	_	Rc, One-touch fitting*2
D		0	G
E	<del>_</del>		NPT
F		_	G
G	O		NPT
Н			Rc, One-touch fitting*2
K	0	0	G
L			NPT
Z	1	0	Rc, One-touch fitting*2

- \*1 Applicable to air (VX2□0) and water (VX2□2).
- \*2 When the body is resin, One-touch fittings are equipped.
- \* Enter symbols in the order below when ordering a combination of electrical option, other option, etc.

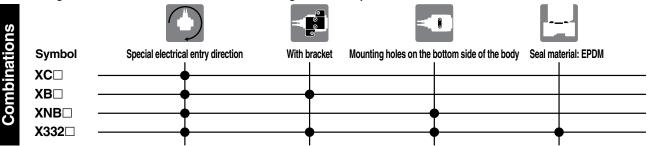
Example) VX2 1 2 A Z 1A Z

Electrical option •

Other option •

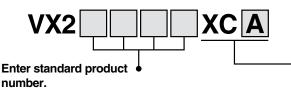
# Installation Options (Mounting Option/Special Electrical Entry Direction)

The following shows combinations that can be selected using installation options.

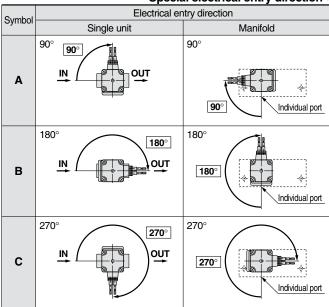




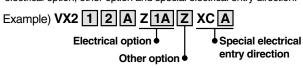
#### **Special Electrical Entry Direction**



Special electrical entry direction



\* Enter symbols in the order below when ordering a combination of electrical option, other option and special electrical entry direction.



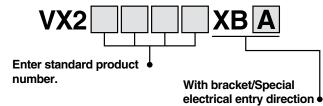
\* Enter symbols in the order below when ordering a combination of electrical option, other option and with bracket.

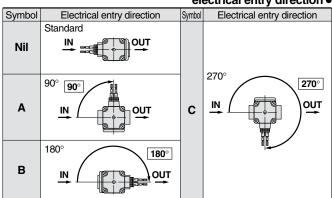


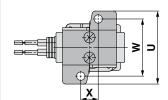
Electrical option •
Other option

With bracket/Special electrical entry direction









				(mm)
Size	Port size	U	W	Х
1	1/8, 1/4	46	36	11
2	1/4, 3/8	56	46	13
3	1/4, 3/8	56	46	13
3	1/2	_	_	_

- \*1 Bracket is attached as standard with the resin body, so there are no XB settings.
- \*2 When the orifice is Ø8, Ø10, and the body port size is 1/4 or 3/8, use a foot type bracket. (The L-bracket of the old VX series is not compatible.) If the body port size is 1/2, there are no XB settings. (Refer to the following.)
- \*3 On the bottom side of the standard body, there is no female thread for mounting a bracket. Please be careful because the bracket cannot be retrofit.
- \*4 Bracket is packed in the same container as the main body.

#### Bracket Interchangeable with an Old Type

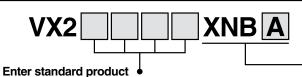
Size	Port size	Orifice diameter (mmø)	Bracket interchangeable with an old type
		2	<ul><li>(Interchangeable)</li></ul>
1	1/8, 1/4	3	<ul><li>(Interchangeable)</li></ul>
		5	● (Interchangeable)
2	1/4, 3/8	4	<ul><li>(Interchangeable)</li></ul>
		7	<ul><li>(Interchangeable)</li></ul>
	3 1/4, 3/8	5	<ul><li>(Interchangeable)</li></ul>
_		8	$\times$ (Not interchangeable)*2
3		10	$\times$ (Not interchangeable)*2
	1/2	10	— (Not available)*2



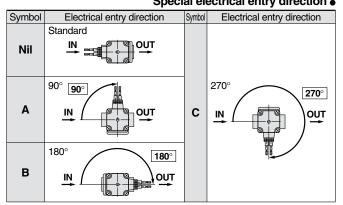
#### **Installation Options**

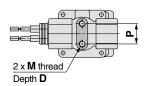
(Mounting Option/Special Electrical Entry Direction)





Mounting holes on the bottom side of the body/ Special electrical entry direction





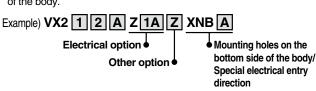
number.

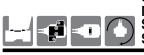
				(111111)
Size	Port size	M	D	Р
1	1/8, 1/4	M4	6	12.8
2	1/4, 3/8	M5	8	19
3	1/4, 3/8	M5	8	19
3	1/2	M5	8	23

(mm)

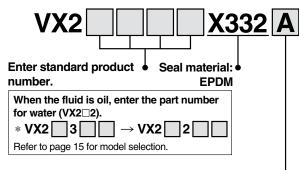
Note) Resin body is not available.

\* Enter symbols in the order below when ordering a combination of electrical option, other option and mounting holes on the bottom side of the body.





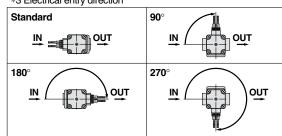
Seal Material: EPDM/With Bracket/ **Mounting Holes on the Bottom** Side of the Body/ **Special Electrical Entry Direction** 



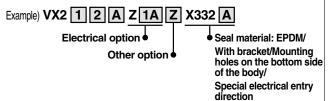
With bracket/Mounting holes on the bottom side of the body/ Special electrical entry direction •

Cumbal	Specifications		
Symbol	Electrical entry direction	Bracket	
Nil	IN side (Standard)		
Α	90°	None	
В	180°	None	
С	270°		
D	IN side (Standard)		
E	90°	With bracket*1	
F	180°	vviiii brackei	
G	270°		
Н	IN side (Standard)		
J	90°	Mounting holes on the	
K	180°	bottom side of the body*1	
L	270°		

- \*1 Resin body is not available.
- \*2 "Other Options", which can be combined, are A, B, D, E, Z.
- \*3 Electrical entry direction



\* Enter symbols in the order below when ordering a combination of electrical option, other option, seal material: EPDM, with bracket, mounting holes on the bottom side of the body and special electrical entry direction.





# Series VX21/22/23 **UL-compliant**\* Refer to the table shown below for UL-compliant.

Refer to pages 21 to 23 for electrical options, other options, and bracket/electrical entry direction.

#### For Air

VX210 Valve type: I	N.C.	C.
---------------------	------	----

VAZIO	AZIO Valve type: N.O.						
Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With Note) bracket			
VX210	Α	Α	Nil	Nil			
	В	В	Α	XB			
	С	С	В				
	D	D	С				
	E	E	D				
	F	F	E				
	H Note)	M	F				
	J Note)	N	G				
	K Note)	Р	Н				
	L Note)	Q	K				
	M Note)	R	L				
	N Note)	S	7				

Т

U

٧

W

Υ

Z1A

Z1B

Z1C

Z1U

Z1D

Z1E

Z1K

Z1L

**Z**1M

Z1W

Z1N

Z1P Z1Q

Z1R

Z1Y

**Z1S** 

Z1T

Z2K

Z2L Z2M

Z2N

Z2P

Z2Q

Z2R

**Z2S** 

Z2W

Z2T

Z3A

Z3B

Z3C

Z3D

Z3E

Z3F

**Z3G** 

**Z3H** 

Z3V

Z3J

Note) Since the bracket is attached to the resin body type H, J, K, L, M, N, "XB" cannot be selected.

#### VX220 Valve type: N C

VX220 Valve type: N.C.							
Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With Note) bracket			
VX220	Α	Α	Nil	Nil			
	В	В	Α	XB			
	D	С	В				
	E	D	С				
	H Note)	E	D				
	J Note)	F	Е				
	L Note)	М	F				
	M Note)	N	G				
		Р	Н				
		Q	K				
		R	L				
		S	Z				

Z1C

Z1U

Z1D

Z1E

Z1K

Z1L

Z1M

**Z1W** 

Z1N Z1P

Z1Q

Z1R

Z1Y

**Z1S** 

Z<sub>1</sub>T

Z2K Z2L

Z2M

Z2N

Z2P

Z2Q

Z2R

**Z2S** 

Z2W

Z2T

Z3A

Z3B

Z3C

Z3D

Z3E

Z3F

**Z3G** 

**Z3H** 

Z3V

Z3J

Т Note) Since the U bracket is ٧ attached to the resin body type W H, J, L, M, "XB" Υ cannot be Z1A selected. Z1B

#### VX230 Valve type: N.C.

Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With Note) bracket
VX230	Α	Α	Nil	Nil
	В	В	Α	XB
	С	С	В	
	D	D	С	
	E	E	D	
	F	F	E	
	G	M	F	
	H Note)	N	G	
	J Note)	Р	Н	
	K Note)	Q	K	
	L Note)	R	L	
	M Note)	S	Z	
	N Note)	Т	Note) Si	nce the

bracket is attached to the resin body type H, J, K, L, M, N, "XB" cannot be selected.

_	- ''	_
	S	
	Т	N
	U	
	V	
	W	
	Υ	
	Z1A	
	Z1B	
	Z1C	
	Z1U	
	Z1D	
	Z1E	
	Z1K	
	Z1L	
	Z1M	
	Z1W	
	Z1N	
	Z1P	
	Z1Q	
	Z1R	
	Z1Y	
	Z1S Z1T	
	Z11 Z2K	
	Z2L	
	Z2M	
	Z2N	
	Z2P Z2Q	
	Z2R	
	Z2S	
	Z2W	
	Z2T	
	Z3A	
	Z3B	
	Z3C	
	Z3D	
	Z3E	
	Z3F	
	Z3G	
	Z3H	
	Z3V	
	Z3J	
		I



### UL-compliant Series VX21/22/23

Refer to pages 21 to 23 for electrical options, other options, and bracket/electrical entry direction.

#### For Water

#### VX212 Valve type: N.C.

Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With bracket		
VX212	Α	Α	Nil	Nil		
	В	В	Α	XB		
	С	С	В			
	D	D	С			
	E	E	D			
	F	F	Е			
	Н	M	F			
	J	N	G			
	K	Р	H			
	L	Q	K			
	M	R	L			
	N	S	Z			

X222	Valve	type:	N.C
------	-------	-------	-----

VX222 Valve type: N.C.							
Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With bracket			
VX222	Α	Α	Nil	Nil			
	В	В	Α	XB			
	D	С	В				
	Е	D	С				
	Н	E	D				
	J	F	E				
	L	M	F				
	M	N	G				
		Р	Н				
		Q	K				
		R	L				
		S	Z				
		T		•			
		U					
		V					

#### VX232 Valve type: N.C.

Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With bracke
VX232	Α	Α	Nil	Nil
	В	В	Α	XB
	С	С	В	
	D	D	С	
	E	E	D	
	F	F	E	
	G	М	F	
	Н	N	G	
	J	Р	Н	
	K	Q	K	
	L	R	L	
	М	S	Z	
	N	T		,
	P	U		

W Υ Z1A Z<sub>1</sub>B Z1C

Z1U Z1D Z1E Z1K Z1L Z1M

Z1W Z1N Z<sub>1</sub>P Z1Q Z1R Z<sub>1</sub>Y **Z1S** Z1T

Z2K Z2L Z2M Z2N Z2P Z2Q

Z2R Z2S Z2W Z2T Z3A

**Z3B** Z3C Z3D Z3E Z3F Z3G Z3H

Z3V

Z3J

For Oil

For Steam

L Q M R	
	-
N S	
Т	
U	1
V	1
W	+
Y	+
	$\downarrow$
Z1A	-
Z1B	-
Z1C	
Z1U	
Z1D	
Z1E	
Z1K	
Z1L	
Z1M	
Z1W	1
Z1N	1
Z1P	1
Z1Q	+
Z1R	+
Z1Y	+
Z1S	+
I	-
Z1T	-
Z2K	-
Z2L	-
Z2M	
Z2N	
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Z2T	
Z3A	1
Z3B	1
Z3C	1
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Z3V

25

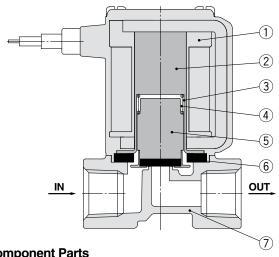
Special Options

Construction

#### **Construction/Single Unit**

Normally Closed (N.C.)

Body material: Aluminum, C37, Stainless steel

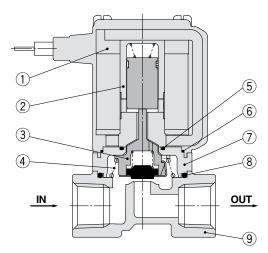


**Component Parts** 

No.	Description	Material					
1	Solenoid coil	Cu + Fe + Resin					
2	Core	Fe					
3	Tube	Stainless steel					
4	Spring	Stainless steel					
5	Armature assembly	NBR, FKM, Stainless steel					
6	Seal	NBR, FKM					
7	Body	Aluminum, C37, Stainless steel					

#### Normally Open (N.O.)

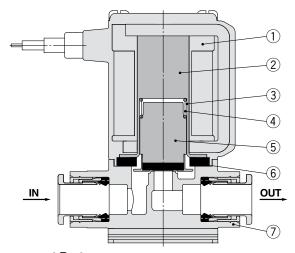
Body material: Aluminum, C37, Stainless steel



#### **Component Parts**

No.	Description	Material					
1	Solenoid coil	Cu + Fe + Resin					
2	Sleeve assembly	Stainless steel, Resin (PPS)					
3	Push rod assembly	Resin (PPS), Stainless steel, NBR, FKM					
4	Spring	Stainless steel					
5	O-ring A	NBR, FKM					
6	O-ring B	NBR, FKM					
7	Adapter	Resin (PPS)					
8	O-ring C	NBR, FKM					
9	Body	Aluminum, C37, Stainless steel					

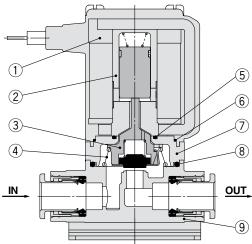
#### **Body material: Resin**



**Component Parts** 

No.	Description	Material					
1	Solenoid coil	Cu + Fe + Resin					
2	Core	Fe					
3	Tube	Stainless steel					
4	Spring	Stainless steel					
5	Armature assembly	NBR, FKM, Stainless steel					
6	Seal	NBR, FKM					
7	Body	Resin (PBT)					
		,					

#### **Body material: Resin**

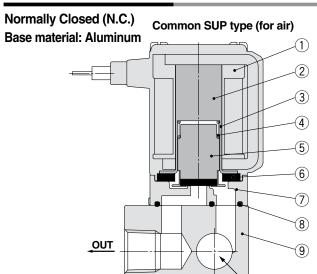


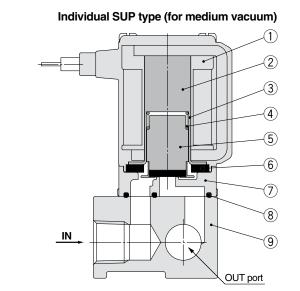
**Component Parts** 

No.	Description	Material					
1	Solenoid coil	Cu + Fe + Resin					
2	Sleeve assembly	Stainless steel, Resin (PPS)					
3	Push rod assembly	Resin (PPS), Stainless steel, NBR, FKM					
4	Spring	Stainless steel					
5	O-ring A	NBR, FKM					
6	O-ring B	NBR, FKM					
7	Adapter	Resin (PPS)					
8	O-ring C	NBR, FKM					
9	Body	Resin (PBT)					



#### Construction/Manifold





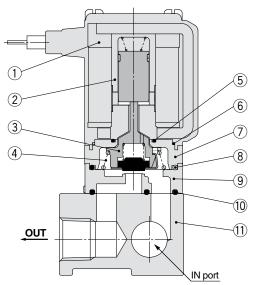
**Component Parts** 

No.	Description	Material					
1	Solenoid coil	Cu + Fe + Resin					
2	Core	Fe					
3	Tube	Stainless steel					
4	Spring	Stainless steel					
5	Armature assembly	NBR, FKM, Stainless steel					
6	Seal	NBR, FKM					
7	Body	Resin (PPS)					
8	Gasket	NBR, FKM					
9	Base	Aluminum					

IN port

### Normally Open (N.O.)

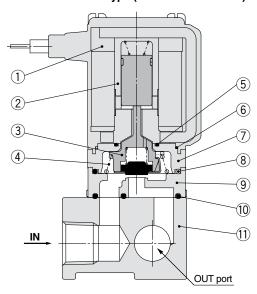
#### Base material: Aluminum Common SUP type (for air)



#### **Component Parts**

No.	Description	Material					
1	Solenoid coil	Cu + Fe + Resin					
2	Sleeve assembly	Stainless steel, Resin (PPS)					
3	Push rod assembly	Resin (PPS), Stainless steel, NBR, FKM					
4	Spring	Stainless steel					
5	O-ring A	NBR, FKM					
6	O-ring B	NBR, FKM					

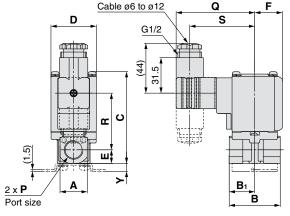
#### Individual SUP type (for medium vacuum)

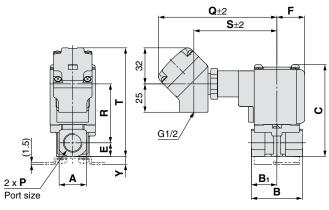


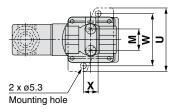
No.	Description	Material					
7	Adapter	Resin (PPS)					
8	O-ring C	NBR, FKM					
9	Body	Resin (PPS)					
10	Gasket	NBR, FKM					
11	Base	Aluminum					

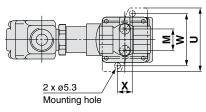


#### **Dimensions/Body Material: Aluminum** Grommet **Grommet (with surge voltage suppressor)** ≈ 300<sub>-</sub> D ≈ **300** ပ Œ Βı Port size В Port size 2 x ø5.3 2 x ø5.3 Mounting hole Mounting hole **DIN terminal Conduit terminal** Q Cable ø6 to ø12 **Q**±2 D s G1/2 **S**±2 (44)









													(mm)			
C:	Port size	Δ.	В	В.	_	_	_	_			_	Mounting bracket dimensions				
Size	P	<sup>26</sup> A B B <sub>1</sub> C D E		F	M	U	W	Х	Υ							
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6			
2	1/4, 3/8	24	45	22.5	76 (84)	35	12	22	19	56	46	13	7			
,	1/4, 3/8	24	45	22.5	81 (89)	40	12	24.5	19	56	46	13	7			
3	1/2	30	50	25	86.5	40	15	24.5	_	_	_	_	_			

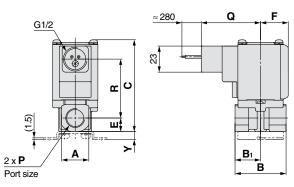
	Port size		Electrical entry												
Size		(	Grommet	Grommet (with surge voltage suppressor)		DIN terminal			Conduit terminal						
		Q	R	Q	R	Q	R	S	Q	R	S	Т			
1	1/8, 1/4	27	42 (47.5)	30	28.5 (34)	64.5	34 (39.5)	52.5	99.5	36 (41.5)	68.5	77 (83)			
2	1/4, 3/8	29.5	53.5 (61.5)	32.5	39.5 (47.5)	67	45 (53)	55	102	47 (55)	71	91 (99)			
3	1/4, 3/8	32	58 (66)	35	44.5 (52.5)	69.5	50 (58)	57.5	104.5	52 (60)	73.5	96 (104)			
3	1/2	32	61	35	47.5	69.5	53	57.5	104.5	55	73.5	101.5			

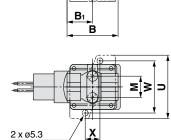
<sup>( ):</sup> Denotes the Normally Open (N.O.) dimensions.



### **Dimensions/Body Material: Aluminum**

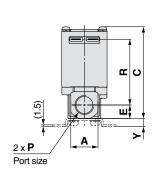
### Conduit

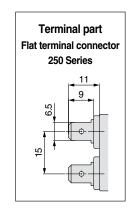


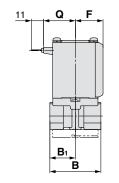


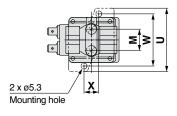
Mounting hole

#### Flat terminal type









(mm)

													(111111)
Size	Port size	size A B B B E E		A B B C B E Mounting bracket dimensions							S		
Size	P	A	-	B <sub>1</sub>	C	ע	E	F	М	U	W	Х	Υ
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6
2	1/4, 3/8	24	45	22.5	76 (84)	35	12	22	19	56	46	13	7
2	1/4, 3/8	24	45	22.5	81 (89)	40	12	24.5	19	56	46	13	7
ა	1/0	20	50	25	96 E	40	15	24.5					

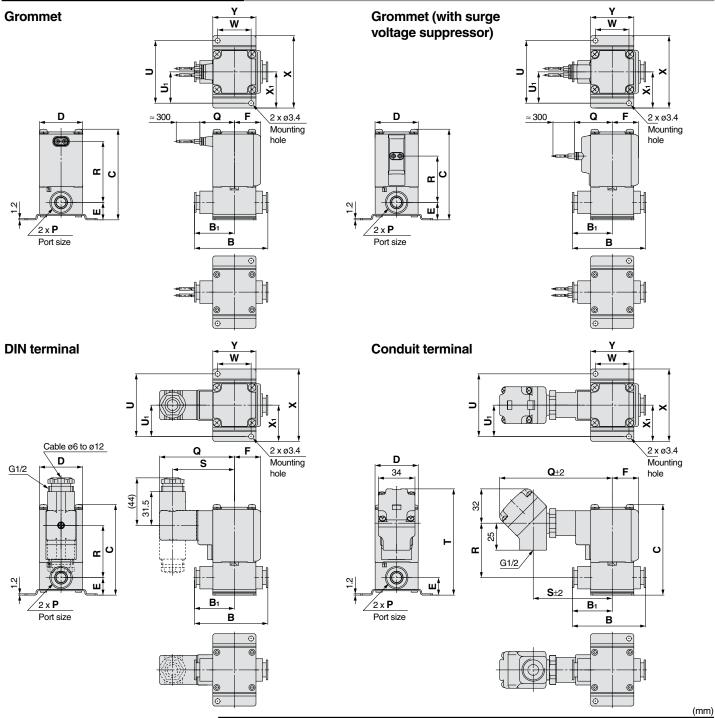
	Deat size	Electrical entry							
Size	Port size		Conduit	Flat terminal type					
	F	Q	R	Ø	R				
1	1/8, 1/4	47.5	36 (41.5)	23	42 (47.5)				
2	1/4, 3/8	50	47 (55)	25.5	53.5 (61.5)				
3	1/4, 3/8	52.5	52 (60)	28	58 (66)				
	1/2	52.5	55	28	61				

( ): Denotes the Normally Open (N.O.) dimensions.

Specifications



#### **Dimensions/Body Material: Resin**



For information on handling One-touch fittings and appropriate tubing, refer to page 48 and KQ2 series One-touch fittings in Best Pneumatics No. 6.

The KQ2 series information can be downloaded from the following SMC website,

http://www.smcworld.com

Size	One-touch	В	B <sub>1</sub>	С	D	_	_	Mounting bracket dimensions							
Size	fitting <b>P</b>	В			ט		_ F	U	U <sub>1</sub>	W	Х	<b>X</b> 1	Υ		
1	ø6, ø8	53.5	29	65.5 (71.5)	30	13.5	20	45	22.5	22	52	26	30		
2	ø8, ø10	66	36	76.5 (84.5)	35	15	22	53	26.5	27	62	31	35		
3	ø10, ø12	68	37	84 (92)	40	16.5	24.5	58	29	31	67	33.5	40		

			Electrical entry										
One-touch fitting <b>P</b>	Grommet			net (with surge e suppressor)		DIN terminal			Conduit	termin	al		
		R	Ø	R	Q	R	S	Q	R	S	Т		
ø6, ø8	27	42.5 (48)	30	29 (34.5)	64.5	34.5 (40)	52.5	99.5	36.5 (42)	68.5	81.5 (87)		
ø8, ø10	29.5	51 (59)	32.5	37 (45)	67	43 (50.5)	55	102	45 (52.5)	71	91.5 (99.5)		
ø10, ø12	32	56.5 (64.5)	35	43 (51)	69.5	48.5 (56.5)	57.5	104.5	50.5 (58.5)	73.5	98.5 (106.5)		
	fitting <b>P</b> Ø6, Ø8  Ø8, Ø10	fitting <b>P</b> Q  Ø6, Ø8 27  Ø8, Ø10 29.5	Fitting P Q R  Ø6, Ø8 27 42.5 (48)  Ø8, Ø10 29.5 51 (59)	Grommet         Voltage           Q         R         Q           Ø6, Ø8         27         42.5 (48)         30           Ø8, Ø10         29.5         51 (59)         32.5	P         Grommet         voltage suppressor)           Q         R         Q         R           Ø6, Ø8         27         42.5 (48)         30         29 (34.5)           Ø8, Ø10         29.5         51 (59)         32.5         37 (45)	Ritting P         Grommet         voltage suppressor)           Q         R         Q         R         Q           Ø6, Ø8         27         42.5 (48)         30         29 (34.5)         64.5           Ø8, Ø10         29.5         51 (59)         32.5         37 (45)         67	Resulting P         Grommet         voltage suppressor)         DIN terminal           Q         R         Q         R         Q         R           Ø6, Ø8         27         42.5 (48)         30         29 (34.5)         64.5         34.5 (40)           Ø8, Ø10         29.5         51 (59)         32.5         37 (45)         67         43 (50.5)	Resulting P         Grommet         voltage suppressor)         DIN terminal           Q         R         Q         R         Q         R         S           Ø6, Ø8         27         42.5 (48)         30         29 (34.5)         64.5         34.5 (40)         52.5           Ø8, Ø10         29.5         51 (59)         32.5         37 (45)         67         43 (50.5)         55	Resulting P         Grommet         voltage suppressor)         DIN terminal           Q         R         Q         R         Q         R         S         Q           Ø6, Ø8         27         42.5 (48)         30         29 (34.5)         64.5         34.5 (40)         52.5         99.5           Ø8, Ø10         29.5         51 (59)         32.5         37 (45)         67         43 (50.5)         55         102	Printing P         Grommet         voltage suppressor)         DIN terminal         Conduit           Q         R         Q         R         Q         R         Q         R           Ø6, Ø8         27         42.5 (48)         30         29 (34.5)         64.5         34.5 (40)         52.5         99.5         36.5 (42)           Ø8, Ø10         29.5         51 (59)         32.5         37 (45)         67         43 (50.5)         55         102         45 (52.5)	Ritting P         Grommet         voltage suppressor)         DIN terminal         Conduit terminal           Q         R         Q         R         Q         R         S         Q         R         S           Ø6, Ø8         27         42.5 (48)         30         29 (34.5)         64.5         34.5 (40)         52.5         99.5         36.5 (42)         68.5           Ø8, Ø10         29.5         51 (59)         32.5         37 (45)         67         43 (50.5)         55         102         45 (52.5)         71		





Specifications

**For Air** 

For Medium Vacuum

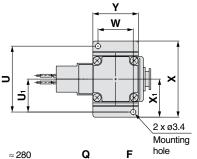
For Water

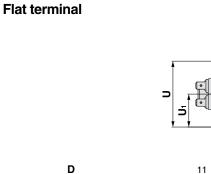
For Oil

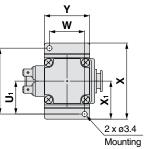
For Steam

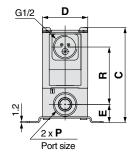
#### **Dimensions/Body Material: Resin**

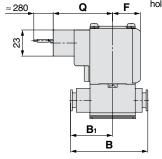
Conduit Υ W

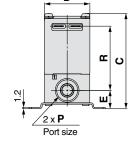


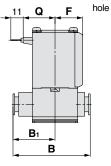


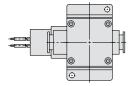


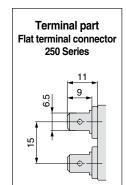


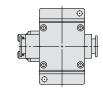












																		(11111)
		One touch								Mountir	a brook	kat dim	onciono			Electric	al entry	•
S	ize	One-touch	В	B₁	С	D	E	F								at terminal		
		fitting <b>P</b>							U	U <sub>1</sub>	W	Х	<b>X</b> 1	Υ	Q	R	Q	R
	1	ø6, ø8	53.5	29	65.5 (71.5)	30	13.5	20	45	22.5	22	52	26	30	47.5	36.5 (42)	23	42.5 (48)
	2	ø8, ø10	66	36	76.5 (84.5)	35	15	22	53	26.5	27	62	31	35	50	45 (52.5)	25.5	51 (59)
	3	ø10 ø12	68	37	84 (92)	40	16.5	24.5	58	29	31	67	33.5	40	52.5	50.5 (58.5)	28	56 5 (64 5)

( ): Denotes the Normally Open (N.O.) dimensions.

Special Options

Construction

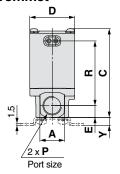


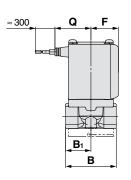


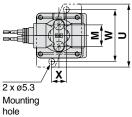
For Medium Vacuum, Water, Oil

#### Dimensions/Body Material: C37, Stainless Steel

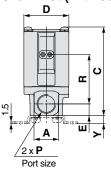
#### Grommet



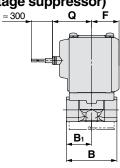


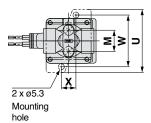


**Grommet (with surge voltage suppressor)** 

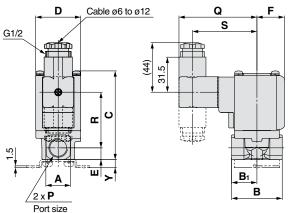


**Conduit terminal** 

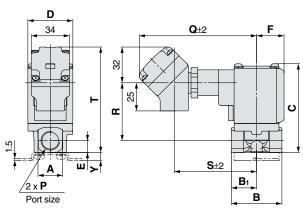


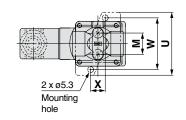


**DIN terminal** 

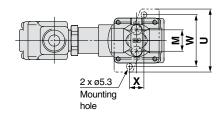








85.5



													(mm)		
Size	Port size	Α	В	B₁	<b>C</b>	_	_		Mounting bracket dimensions						
Size	Р	A	В	Di	C	D	_ E	Г	M	U	W	X	Υ		
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6		
2	1/4, 3/8	22	45	22.5	74.5 (82.5)	35	10.5	22	19	56	46	13	7		
2	1/4, 3/8	22	45	22.5	79 (87)	40	10.5	24.5	19	56	46	13	7		

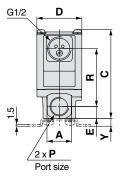
							Electrical entry							
Size	Port size		Grommet		met (with surge ge suppressor)		DIN terminal		Conduit terminal					
			R	Q	R	Q	R	S	Q	R	S	Т		
1	1/8, 1/4	27	42 (47.5)	30	28.5 (34)	64.5	34 (39.5)	52.5	99.5	36 (41.5)	68.5	77 (83)		
2	1/4, 3/8	29.5	53.5 (61.5)	32.5	39.5 (47.5)	67	45 (53)	55	102	47 (55)	71	89.5 (97.5)		
2	1/4, 3/8	32	57.5 (65.5)	35	44 (52)	69.5	49.5 (57.5)	57.5	104.5	51.5 (59.5)	73.5	94 (102)		
	1/2	32	32 61		47.5	69.5	53	57.5	104.5	55	73.5	100.5		

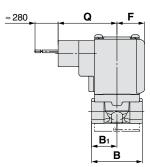
3

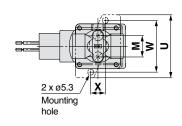
Medium Water vacuum

### **Dimensions/Body Material: C37, Stainless Steel**

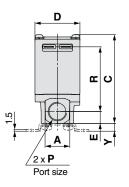
#### Conduit

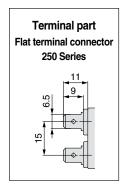


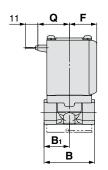


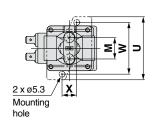


#### Flat terminal









													(mm)			
Size	Port size		В	В.	_	_	_	_	Mounting bracket dimensions							
Size	P	A	0	B <sub>1</sub>	C	D	E		M	U	W	Х	Υ			
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6			
2	1/4, 3/8	22	45	22.5	74.5 (82.5)	35	10.5	22	19	56	46	13	7			
2	1/4, 3/8	22	45	22.5	79 (87)	40	10.5	24.5	19	56	46	13	7			
3	1/2	29.5	50	25	85.5	40	14	24.5					_			

	Port size		Electrical entry								
Size	Port Size		Conduit	Flat terminal							
	•	Q	R	Q	R						
1	1/8, 1/4	47.5	36 (41.5)	23	42 (47.5)						
2	1/4, 3/8	50	47 (55)	25.5	53.5 (61.5)						
3	1/4, 3/8	52.5	51.5 (59.5)	28	57.5 (65.5)						
	1/2	52.5	55	28	61						

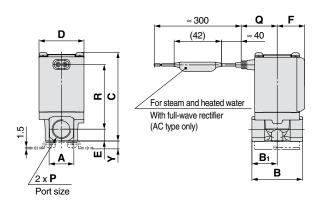
( ): Denotes the Normally Open (N.O.) dimensions.



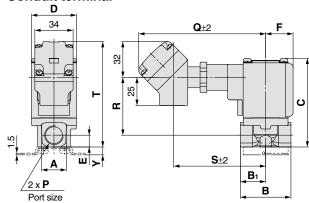


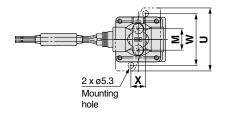
#### **Dimensions/Body Material: C37, Stainless Steel**

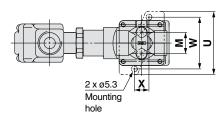
#### Grommet



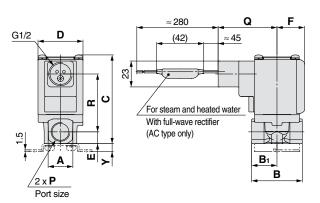
#### **Conduit terminal**



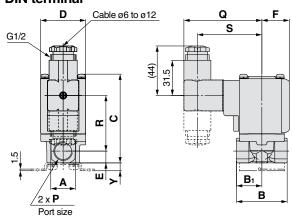


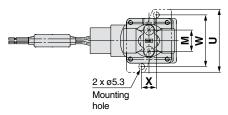


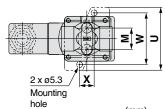
#### Conduit



#### **DIN terminal**







				riole							riole		(mm)
Size	e Port size A B B1 C D E F									Mounting	bracket di	mensions	
Size	P	A	Ь	D1	C	U		Г	M	U	W	X	Υ
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6
2	1/4, 3/8	22	45	22.5	74.5 (82.5)	35	10.5	22	19	56	46	13	7
2	1/4, 3/8	22	45	22.5	79 (87)	40	10.5	24.5	19	56	46	13	7
3	1/2	29.5	50	25	85.5	40	14	24.5	_	_	_	_	_

	5						Electrical entry						
Size	Port size	(	Grommet		Conduit	terminal			Conduit	DIN terminal			
	F	Q	R	Q	R	S	Т	Q	R	Q	R	S	
1	1/8, 1/4	27	42 (47.5)	108	36 (41.5)	77	77 (83)	47.5	36 (41.5)	64.5	34 (39.5)	52.5	
2	1/4, 3/8	29.5	53.5 (61.5)	110.5	47 (55)	79.5	89.5 (97.5)	50	47 (55)	67	45 (53)	55	
2	1/4, 3/8	32	57.5 (65.5)	113	51.5 (59.5)	82	94 (102)	52.5	51.5 (59.5)	69.5	49.5 (57.5)	57.5	
	1/2	32	61	113	55	82	100.5	52.5	55	69.5	53	57.5	

<sup>( ):</sup> Denotes the Normally Open (N.O.) dimensions.



	2 x 3/8 <common port=""> IN port (For common SUP type) OUT port (For individual SUP type)</common>
L <sub>2</sub>	
2 x ØM K L1	<b>K</b> <u>Plug*</u>
Mounting \ P	F N D
hole	
	U t m
g Ö , v v	$\bar{\sigma}$
_	
	G1/2
	32 25
D side Stations	* D side port does not have a plug.
Cable ø6 to ø12	
G1/2	
G1/2	
<del>4</del> <del>1</del>	
	전 전 전 전 전 전 전 전 전 전 전 전 전 전 전 전 전 전 전 전
	. <b>"</b>   <b>"</b>
	₩ ₩ ₩ ====x
F	F
<del></del>   /	<del>                                     </del>
n x 1/8,1/4 <individual port=""> OUT port (For common SUP type)</individual>	
IN port (For individual SUP type)	

										(mm)	
Size	D: .				n	(station	ıs)				
Size	Dimensions	2	3	4	5	6	7	8	9	10	
4	L <sub>1</sub>	86	122	158	194	230	266	302	338	374	
	L <sub>2</sub>	100	136	172	208	244	280	316	352	388	
2	L <sub>1</sub>	90	126	162	198	234	270	306	342	378	
	L <sub>2</sub>	108	144	180	216	252	288	324	360	396	
3	L <sub>1</sub>	103	144	185	226	267	308	349	390	431	
	L <sub>2</sub>	121	162	203	244	285	326	367	408	449	
Size	Α	В	C	D	E	F	Н	J	K	M	N
1	38	15.5	10.5	11	25	32	20	12	7	6.5	50.5 (56.5)
2	49	18	13	13	30	36	22	15	9	8.5	60.5 (68.5)

Size	Grommet		Grommet (With surge voltage suppressor)		DIN terminal*			Conduit	termina	al	(	Conduit	Fla	t terminal	
	Q <sub>1</sub>	R <sub>1</sub>	Q <sub>2</sub>	R <sub>2</sub>	Qз	Rз	S <sub>1</sub>	Q <sub>4</sub>	R <sub>4</sub>	S <sub>2</sub>	Т	<b>Q</b> 5	R <sub>5</sub>	$\mathbf{Q}_{6}$	R <sub>6</sub>
1	27	40.5 (46.5)	30	27 (33)	64.5	32.5 (38.5)	52.5	99.5	34.5 (40.5)	68.5	66.5 (72)	47.5	34.5 (40.5)	23	40.5 (46.5)
2	29.5	49.5 (57.5)	32.5	36 (44)	67	41.5 (49.5)	55	102	43.5 (51.5)	71	75.5 (83.5)	50	43.5 (51.5)	25.5	49.5 (57.5)
3	32	54.5 (63)	35	41 (49)	69.5	46.5 (54.5)	57.5	104.5	48.5 (56.5)	73.5	80.5 (89.5)	52.5	48.5 (56.5)	28	54.5 (63)

65.5 (73.5)

8.5

Р

36

36

20.5 13

13

30

40

3

49

24.5

15

9



<sup>( ):</sup> Denotes the Normally Open (N.O.) dimensions.

<sup>\*</sup> When using a DIN terminal that faces downward, be careful of interference in the electrical wires and piping.





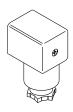




#### For Air, Medium Vacuum, Water, Oil and Steam

#### **Replacement Parts**

#### DIN Connector Part No.



#### <For Class B Coil>

Electrical option	Rated voltage	Connector part no.
	24 VDC	
	12 VDC	
	100 VAC	
	110 VAC	
None	200 VAC	C18312G6GCU
None	220 VAC	C10312G0GC0
	230 VAC	
	240 VAC	
	24 VAC	
	48 VAC	
	24 VDC	GDM2A-L5
	12 VDC	GDM2A-L6
	100 VAC	GDM2A-L1
	110 VAC	GDM2A-L1
Mith light	200 VAC	GDM2A-L2
With light	220 VAC	GDM2A-L2
	230 VAC	GDM2A-L2
	240 VAC	GDM2A-L2
	24 VAC	GDM2A-L5
	48 VAC	GDM2A-L15

#### <For Class H Coil>

Electrical option	Rated voltage	Connector part no.
	24 VDC	GDM2A-G-S5
	100 VAC	
	110 VAC	
	200 VAC	
None	220 VAC	GDM2A-R
	230 VAC	GDIVIZA-N
	240 VAC	
	24 VAC	
	48 VAC	
	24 VDC	GDM2A-G-Z5
	100 VAC	GDM2A-R-L1
	110 VAC	GDM2A-R-L1
	200 VAC	GDM2A-R-L2
With light	220 VAC	GDM2A-R-L2
	230 VAC	GDM2A-R-L2
	240 VAC	GDM2A-R-L2
	24 VAC	GDM2A-R-L5
	48 VAC	GDM2A-R-L5

<sup>\*</sup> Select an appropriate DIN connector suitable for the coil insulation type.

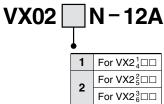
Gasket Part No. for DIN Connector

VCW20-1-29-1 (For Class B Coil) VCW20-1-29-1-F (For Class H Coil)

 Lead Wire Assembly for Flat Terminal (Set of 2 pcs.)

VX021S-1-16FB

• Bracket Assembly Part No. (for Metal Body)



- \* 2 mounting screws are shipped together with the bracket assembly.
- \* On the bottom side of the standard body, there is no female thread for mounting a bracket.
   Please select XNB□.

## **Glossary of Terms**

#### **Pressure Terminology**

#### 1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

#### 2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully open.

#### 3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

[The pressure differential of the solenoid valve portion must not exceed the maximum operating pressure differential.]

#### 4. Withstand pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed pressure and returning to the operating pressure range. [value under the prescribed conditions]

#### **Electrical Terminology**

#### 1. Apparent power (VA)

Volt-ampere is the product of voltage (V) and current (A).

Power consumption (W): For AC,  $W = V \cdot A \cdot \cos \theta$ .

For DC,  $W = V \cdot A$ .

Note)  $\cos \theta$  shows power factor.  $\cos \theta \approx 0.9$ 

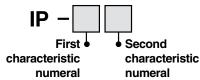
#### 2. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

#### 3. Degree of protection

A degree defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects."

Verify the degree of protection for each product.



#### **•**First Characteristics:

#### Degrees of protection against solid foreign objects

	0	Non-protected
	1	Protected against solid foreign objects of 50 mmø and greater
	2	Protected against solid foreign objects of 12 mmø and greater
	3	Protected against solid foreign objects of 2.5 mmø and greater
	4	Protected against solid foreign objects of 1.0 mmø and greater
	5	Dust-protected
Ī	6	Dust-tight

#### **Electrical Terminology**

#### Second Characteristics:

Degrees of protection against water

<u> </u>	
Non-protected	_
Protected against vertically falling water drops	Dripproof type 1
Protected against vertically falling water drops when enclosure tilted up to 15°	Dripproof type 2
Protected against rainfall when enclosure tilted up to 60°	Rainproof type
Protected against splashing water	Splashproof type
Protected against water jets	Water-jet-proof type
Protected against powerful water jets	Powerful water-jet-proof type
Protected against the effects of temporary immersion in water	Immersible type
Protected against the effects of continuous immersion in water	Submersible type
	Protected against vertically falling water drops Protected against vertically falling water drops when enclosure tilted up to 15° Protected against rainfall when enclosure tilted up to 60° Protected against splashing water Protected against water jets Protected against powerful water jets Protected against the effects of temporary immersion in water

#### Example) IP65: Dust-tight, Water-jet-proof type

"Water-jet-proof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

#### **Others**

#### 1. Material

NBR: Nitrile rubber FKM: Fluororubber

EPDM: Ethylene propylene rubber

#### 2. Oil-free treatment

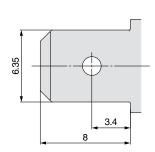
The degreasing and washing of wetted parts

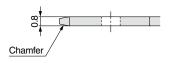
#### 3. Symbol

In the symbol ( r 1, when the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Flat Terminal**

#### Flat terminal/Electrical connection size of molded coil







# Series VX21/22/23 Solenoid Valve Flow-rate Characteristics (How to indicate flow-rate characteristics)

#### 1. Indication of flow-rate characteristics

The flow-rate characteristics in equipment such as a solenoid valve etc. are indicated in their specifications as shown in Table (1).

#### Table (1) Indication of Flow-rate Characteristics

Corresponding equipment	Indication by international standard	Other indications	Conformed standard
D	<i>C</i> , <i>b</i>	_	ISO 6358: 1989 JIS B 8390: 2000
Pneumatic equipment	_	s	JIS B 8390: 2000 Equipment: JIS B 8373, 8374, 8375, 8379, 8381
		Cv	ANSI/(NFPA)T3.21.3: 1990
Process fluid control	Av	_	IEC60534-2-3: 1997
equipment	_	Cv	JIS B 2005: 1995 Equipment: JIS B 8471, 8472, 8473

#### 2. Pneumatic equipment

#### 2.1 Indication according to the international standards

(1) Conformed standard

ISO 6358: 1989 : Pneumatic fluid power—Components using compressible fluids—

**Determination of flow-rate characteristics** 

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

How to test flow-rate characteristics

(2) Definition of flow-rate characteristics

The flow-rate characteristics are indicated as a result of a comparison between sonic conductance  $\boldsymbol{c}$  and

critical pressure ratio **b**.

Sonic conductance **C**: Value which divides the passing mass flow rate of an equipment in a choked flow condition by the product of the upstream absolute pressure and the density in a

standard condition.

Critical pressure ratio  $\boldsymbol{b}$ : Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked

flow when the value is smaller than this ratio.

Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and

where sonic speed in a certain part of an equipment is reached.

Gaseous mass flow rate is in proportion to the upstream pressure and not dependent

on the downstream pressure.

Subsonic flow : Flow greater than the critical pressure ratio

Standard condition : Air in a temperature state of 68°F (20°C), absolute pressure 15 psi [0.1 MPa] (= 100

kPa = 1 bar), relative humidity 65%.

It is stipulated by adding the "(ANR)" after the unit depicting air volume.

(standard reference atmosphere)

Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere

#### (3) Formula for flow rate

It is described by the practical units as following.

When 
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} \le b$$
, choked flow

$$Q = 600 \times C (P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
 (1)

When 
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > b$$
, subsonic flow

$$\mathbf{Q} = 600 \times \mathbf{C} (\mathbf{P}_1 + 0.1) \sqrt{1 - \left[ \frac{\mathbf{P}_2 + 0.1}{\mathbf{P}_1 + 0.1} - \mathbf{b} \right]^2 \sqrt{\frac{293}{273 + \mathbf{t}}}}$$
 (2)

Q: Air flow rate [dm³/min (ANR)], dm³ (Cubic decimeter) of SI unit are also allowed to be described by L (liter). 1 dm³ = 1 L



## Solenoid Valve Flow-rate Characteristics Series VX21/22/23

C: Sonic conductance [dm3/(s·bar)]

**b**: Critical pressure ratio [—]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve.

Flow-rate characteristics are shown in Graph (1) For details, please make use of SMC's "Energy Saving Program."

#### Example)

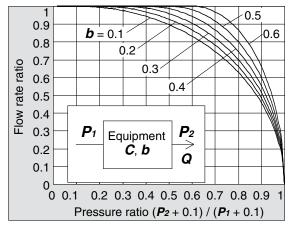
Obtain the air flow rate for  $P_1 = 0.4$  [MPa],  $P_2 = 0.3$  [MPa], t = 20 [°C] when a solenoid valve is performed in C = 2 [dm³/(s·bar)] and b = 0.3.

According to formula 1, the maximum flow rate =  $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600 \text{ [dm}^3/\text{min (ANR)]}$ 

Pressure ratio = 
$$\frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), the flow rate will be 0.7 when the pressure ratio is 0.8 and  $\boldsymbol{b} = 0.3$ .

Hence, flow rate = Maximum flow rate x flow rate ratio = 600 x 0.7 = 420 [dm<sup>3</sup>/min (ANR)]



#### (4) Test method

**Graph (1) Flow-rate characteristics** 

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80%, 60%, 40%, 20% and the upstream and downstream pressure. And then, obtain the sonic conductance  $\boldsymbol{C}$  from this maximum flow rate. Besides that, substitute each data of others for the subsonic flow formula to find  $\boldsymbol{b}$ , then obtain the critical pressure ratio  $\boldsymbol{b}$  from that average.

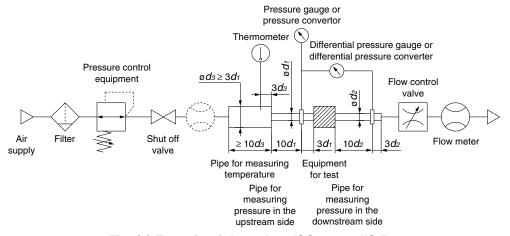


Fig. (1) Test circuit based on ISO 6358, JIS B 8390



#### 2.2 Effective area S

(1) Conformed standard

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

**Determination of flow rate characteristics** 

Equipment standards: JIS B 8373: 2 port solenoid valve for pneumatics

JIS B 8374: 3 port solenoid valve for pneumatics

JIS B 8375: 4 port, 5 port solenoid valve for pneumatics

JIS B 8379: Silencer for pneumatics

JIS B 8381: Fittings of flexible joint for pneumatics

(2) Definition of flow-rate characteristics

Effective area **S**: The cross-sectional area having an ideal throttle without friction deduced from the calculation of the pressure changes inside an air tank or without reduced flow when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the "easy to run through" as sonic conductance  $\boldsymbol{C}$ .

(3) Formula for flow rate

When 
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} \le 0.5$$
, choked flow

$$Q = 120 \times S(P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
 ....(3)

When 
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > 0.5$$
, subsonic flow

$$Q = 240 \times S \sqrt{(P_2 + 0.1)(P_1 - P_2)} \sqrt{\frac{293}{273 + t}}$$
 ....(4)

Conversion with sonic conductance C:

S = 5.0 x C....(5)

Q: Air flow rate[dm³/min(ANR)], dm³ (cubic decimeter) of SI unit are also allowed to be described by L (liter)  $1 \text{ dm}^3 = 1 \text{ L}$ 

S: Effective area [mm2]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

t: Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio  $\boldsymbol{b}$  is the unknown equipment. In the formula (2) by the sonic conductance  $\boldsymbol{C}$ , it is the same formula as when  $\boldsymbol{b} = 0.5$ .

#### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area S, using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8373, 8374, 8375, 8379, 8381, the pressure values are in parentheses and the coefficient of the formula is 12.9.

 $S = 12.1 \frac{V}{t} \log_{10} \left( \frac{Ps + 0.1}{P + 0.1} \right) \sqrt{\frac{293}{T}} \dots (6)$ → Power Pressure switch supply Thermometer Solenoid Pressure control Control S : Effective area [mm²] valve equipment **V**: Air tank capacity [dm³] Equipment for test t : Discharging time [s] Air tank **Ps**: Pressure inside air tank Rectifier tube on the upstream side Shut off Filter Pressure gauge Rectifier tube on downstream side before discharging [MPa] supply or pressure convertor **P**: Residual pressure inside air tank Timer (Clock) after discharging [MPa]

Fig. (2) Test circuit based on JIS B 8390

#### 2.3 Flow coefficient Cv factor

The United States Standard ANSI/(NFPA)T3.21.3: 1990: Pneumatic fluid power—Flow rating test procedure and reporting method for fixed orifice components

Defines the Cv factor of flow coefficient by the following formula which is based on the test conducted by the test circuit analogous to ISO 6358.

$$CV = \frac{Q}{114.5\sqrt{\frac{\Delta P (P_2 + P_a)}{T_1}}}$$
 (7)

 $\Delta P$ : Pressure drop between the static pressure tapping ports [bar]

P1: Pressure of the upstream tapping port [bar gauge]

 $P_2$ : Pressure of the downstream tapping port [bar gauge]:  $P_2 = P_1 - \Delta P$ 

**Q**: Flow rate [dm³/s standard condition]

Pa: Atmospheric pressure [bar absolute]

T<sub>1</sub>: Upstream absolute temperature [K]

Test conditions are  $\langle P_1 + P_2 = 6.5 \pm 0.2 \text{ bar absolute}, T_1 = 297 \pm 5 \text{ K}, 0.07 \text{ bar} \leq \Delta P \leq 0.14 \text{ bar}.$ 

This is the same concept as effective area **A** which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

#### 3. Process fluid control equipment

#### (1) Conformed standard

IEC60534-2-3: 1997: Industrial process control valves. Part 2: Flow capacity, Section Three-Test procedures

JIS B 2005: 1995: Test method for the flow coefficient of a valve

Equipment standards: JIS B 8471: Solenoid valve for water

JIS B 8472: Solenoid valve for steam

JIS B 8473: Solenoid valve for fuel oil

#### (2) Definition of flow-rate characteristics

**Av** factor: Value of the clean water flow rate represented by m³/s which runs through a valve (equipment for test) when the pressure difference is 1 Pa. It is calculated using the following formula.

$$\mathbf{A}\mathbf{v} = \mathbf{Q}\sqrt{\frac{\rho}{\Delta \mathbf{P}}}$$
 ....(8)

Av: Flow coefficient [m²]

**Q**: Flow rate [m<sup>3</sup>/s]

 $\Delta P$ : Pressure difference [Pa]

 $\rho$ : Fluid density [kg/m<sup>3</sup>]

#### (3) Formula of flow rate

It is described by the practical units. Also, the flow-rate characteristics are shown in Graph (2).

In the case of liquid:

$$\mathbf{Q} = 1.9 \times 10^6 \mathbf{A} \mathbf{v} \sqrt{\frac{\Delta \mathbf{P}}{\mathbf{G}}}$$
 (9)

**Q**: Flow rate [L/min]

Av: Flow coefficient [m<sup>2</sup>]

 $\Delta P$ : Pressure difference [MPa]

G: Relative density [water = 1]

In the case of saturated aqueous vapor:

$$Q = 8.3 \times 10^6 Av \sqrt{\Delta P(P_2 + 0.1)}$$
 .....(10)

**Q**: Flow rate [kg/h]

Av: Flow coefficient [m²]

 $\Delta P$ : Pressure difference [MPa]

 $P_1$ : Upstream pressure [MPa]:  $\Delta P = P_1 - P_2$ 

P2: Downstream pressure [MPa]

Conversion of flow coefficient:

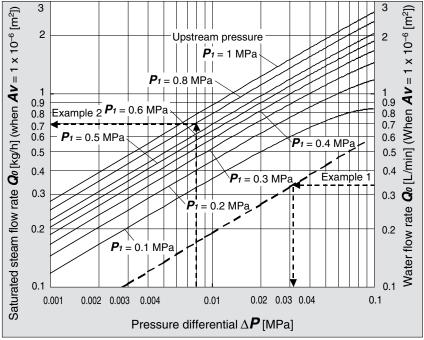
 $Av = 28 \times 10^{-6} Kv = 24 \times 10^{-6} Cv$  .....(11)

Here.

**Kv** factor : Value of the clean water flow rate represented by m³/h which runs through a valve at 5 to 40°C, when the pressure difference is 1 bar.

**Cv** factor (Reference values): Figures representing the flow rate of clean water by US gal/min which runs through a valve at 60°F, when the pressure difference is 1 lbf/in² (psi).

Value is different from **Kv** and **Cv** factors for pneumatic purpose due to different test method.



Example 1) Graph (2) Flow-rate characteristics

Obtain the pressure difference when water 15 [L/min] runs through a solenoid valve with an  $\mathbf{A}\mathbf{v} = 45 \times 10^{-6}$  [m<sup>2</sup>]. Since  $\mathbf{Q}_0 = 15/45 = 0.33$  [L/min], according to Graph (2), if reading  $\Delta \mathbf{P}$  when  $\mathbf{Q}_0$  is 0.33, it will be 0.031 [MPa].

#### Example 2)

Obtain the saturated steam flow rate when  $P_1 = 0.8$  [MPa],  $\Delta P = 0.008$  [MPa] with a solenoid valve with an  $AV = 1.5 \times 10^{-6}$  [m<sup>2</sup>].

According to Graph (2), if reading  $\mathbf{Q}_0$  when  $\mathbf{P}_1$  is 0.8 and  $\Delta \mathbf{P}$  is 0.008, it is 0.7 [kg/h]. Hence, the flow rate  $\mathbf{Q} = 0.7 \times 1.5 = 1.05$  [kg/h].

#### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (3). Next, pour water at 5 to  $40^{\circ}$ C, then measure the flow rate with a pressure difference of 0.075 MPa. However, the pressure difference needs to be set with a large enough difference so that the Reynolds number does not go below a range of 4 x  $10^{4}$ . By substituting the measurement results for formula (8) to figure out Av.

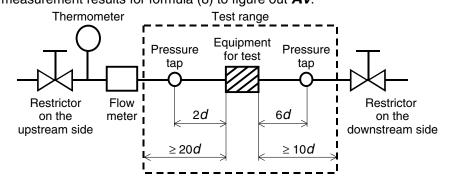
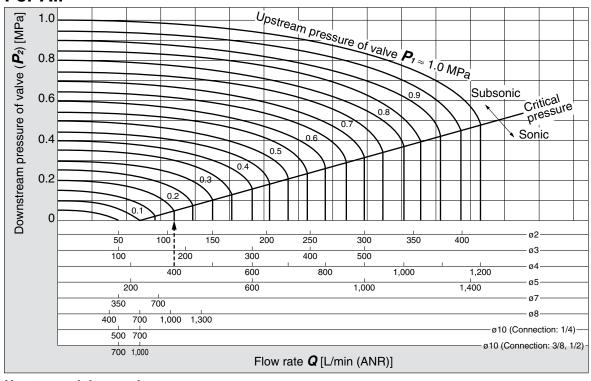


Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005

## Series VX21/22/23 Flow-rate Characteristics 1

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 38 through to 42.

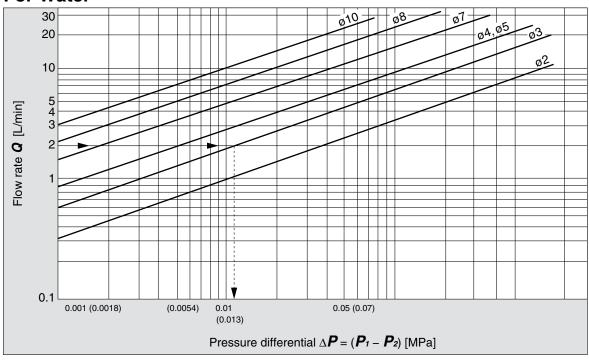
#### For Air



#### How to read the graph

The sonic range pressure to generate a flow rate of 14.1 scfm [400 L/min] (ANR) is  $P_1 \approx 29$  psi (0.2 MPa) for a ø4 orifice and  $P_1 \approx 84$  psi (0.58 MP)a for a ø3 orifice.

#### **For Water**



#### How to read the graph

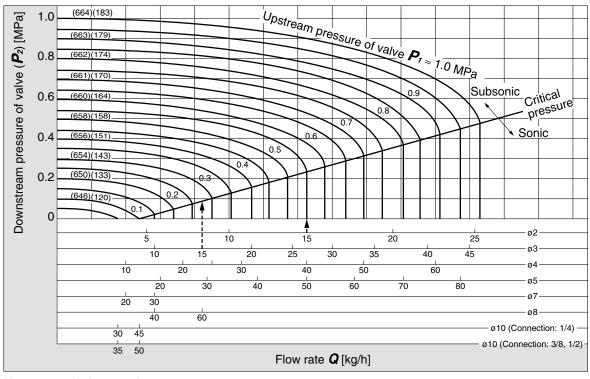
When a water flow of 0.07 scfm (2 L/min) is generated,  $\Delta P \approx 1.9$  psi (0.013 MPa) for a valve with Ø3 orifice.



## Flow-rate Characteristics 2

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 38 through to 42.

#### For Saturated Steam



#### How to read the graph

The sonic range pressure to generate a flow rate of 15 kg/h is  $P_1 \approx 0.55$  MPa for a ø2 orifice and  $P_1 \approx 0.28$  MPa for a ø3 orifice. The amount of potential heat varies somewhat based on the pressure  $P_1$ . At 15 kg/h, there will be approximately 9700 kcal/h of heat.



Be sure to read this before handling.

Refer to the back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

#### Design

## **⚠** Warning

1. Cannot be used as an emergency shutoff valve etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

#### 2. Extended periods of continuous energization

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.

#### 3. Liquid rings

In cases with a flowing liquid, provide a bypass valve in the system to prevent the liquid from entering the liquid seal circuit.

#### 4. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

#### 5. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

- 6. When the conduit type is used as equivalent to an IP65 enclosure, install a wiring conduit etc.
- When an impact, such as water hammer etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.

#### Selection

## **Marning**

#### 1. Fluid

#### 1) Type of fluid

Before using a fluid, check whether it is compatible with the materials of each model by referring to the fluids listed in this catalog. Use a fluid with a kinematic viscosity of 50 mm<sup>2</sup>/s or less. If there is something you do not know, please contact SMC.

#### 2) Flammable oil, Gas

Check the specifications for leakage in the interior and/or exterior area.

#### 3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) When a brass body is used, then depending on water quality, corrosion and internal leakage may occur. If such abnormalities occur, exchange the product for a stainless steel body.
- 5) Use an oil-free specification when any oily particle must not enter the passage.
- 6) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

#### Selection

## **⚠** Warning

#### 2. Fluid quality

#### <Air>

#### 1) Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

#### 2) Install an air filter.

Install air filters close to the valves on the upstream side. A filtration degree of 5  $\mu$ m or less should be selected.

#### 3) Install an aftercooler or air dryer, etc.

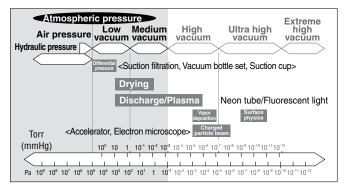
Compressed air that contains excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.

4) If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of valves.

If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction. Refer to Best Pneumatics No.5 for further details on compressed air quality.

#### <Vacuum>

Please be aware that there is a range of pressure that can be used.



Vacuum piping direction: if the system uses a vacuum pump, we ask that you install the vacuum pump on the secondary side.

Also, install a filter on the primary side, and be careful that no foreign object is picked up.

Please replace the valve after operating the device approximately 300,000 times.



## $\triangle$

## Series VX21/22/23 Specific Product Precautions 2

Be sure to read this before handling.

Refer to the back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

#### Selection

## **⚠** Warning

#### <Water>

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 100 mesh.

The supply water includes materials that create a hard sediment or sludge such as calcium and magnesium. Since this scale and sludge can cause the valve to malfunction, install water softening equipment, and a filter (strainer) directly upstream from the valve to remove these substances.

#### Tap water pressure:

The water pressure for tap water is normally 0.4 MPa or less. However, in places like a high-rise building, the pressure may be 1.0 MPa. When selecting tap water, be careful of the maximum operating pressure differential.

When using water or heated water, poor operation or leaks may be caused by dezincification, erosion, corrosion, etc. The brass (C37) body of this product uses dezincification resistant material as a standard. We also offer a stainless steel body type with improved corrosion resistance. Please use the one that fits your needs.

#### <0il>

Generally, FKM is used as seal material, as it is resistant to oil. The resistance of the seal material may deteriorate depending on the type of oil, manufacturer or additives. Check the resistance before using. The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s.

#### <Steam>

The use of a steam that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve.

As a standard, the mesh count for the strainer is 100 mesh. However, the size and shape of foreign objects that occur depends on the operating environment. Check the fluid status and choose an appropriate mesh count.

The supply water to a boiler includes materials that create a hard sediment or sludge such as calcium and magnesium.

Sediment and sludge from steam can cause the valve to not operate properly. Install a water softening device, which removes these materials. Do not use operation steam which contains chemicals, synthetic oils containing organic solvents, salts or corrosive gases, etc., as these can cause damage or deterioration.

#### 3. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

#### 4. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

#### Selection

## **⚠** Warning

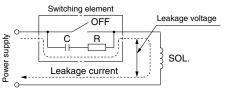
#### 5. Low temperature operation

- 1) The valve can be used in an ambient temperature of between -4 to 14°F (-20 to -10°C). However, take measures to prevent freezing or solidification of impurities, etc.
- 2) When using valves for water application in cold climates, take appropriate countermeasures to prevent the water from freezing in tubing after cutting the water supply from the pump, by draining the water etc. When warming by a heater etc., be careful not to expose the coil portion to a heater. Installation of a dryer, heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.

### **⚠** Caution

#### 1. Leakage voltage

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC coil: 5% or less of rated voltage DC coil: 2% or less of rated voltage

#### 2. Selecting model

Material depends on fluid. Select optimal models for the fluid.

#### 3. When the fluid is oil.

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s.

#### Mounting

## **△** Warning

 If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

#### 2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

## 3. Mount a valve with its coil position upward, not downward.

When mounting a valve with its coil positioned downward, foreign objects in the fluid will adhere to the iron core leading to a malfunction. Especially for strict leakage control, such as with vacuum applications and non-leak specifications, the coil must be positioned upward.

## 4. Do not warm the coil assembly with a heat insulator etc.

Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.





Be sure to read this before handling.

Refer to the back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

#### Mounting

## **Marning**

- 5. Secure with brackets, except in the case of steel piping and copper fittings.
- 6. Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.
- 7. Painting and coating

Warnings or specifications printed or labeled on the product should not be erased, removed or covered up.

#### **Disassembly/Assembly Procedures**

### **⚠** Caution

1. Before starting the disassembly work, be sure to shut off the power supply and pressure supply, and then release the residual pressure.

#### Disassembly

#### <N.C.>

1) Loosen the mounting screws.

The coil assembly, seal, return spring, armature assembly and body can be removed.

#### <N.O.>

1) Loosen the mounting screws.

The coil assembly, push rod assembly, O-rings, adapter and body can be removed.

#### **Assembly**

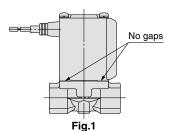
#### <Common to N.C. and N.O.>

- Mount the components on the body in the reverse order of disassembly.
- 2) When changing the electrical entry direction, turn the coil assembly in a desired direction to mount it.
- 3) Push the coil assembly against the body and tighten the screws two or more rounds diagonally (Fig. 2) in the status that there are no gaps between the coil assembly and body (Fig. 1).

Tighten the screws in the order of " $1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ ".

#### **Proper Tightening Torque**

r roper rightening rorque					
VX21	0.37 lbf-ft (0.5 N·m)				
VX22	0 FOIL4 # (0 7N)				
\/ <b>\</b> /22	0.52lbf·ft (0.7N·m)				



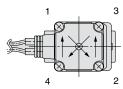
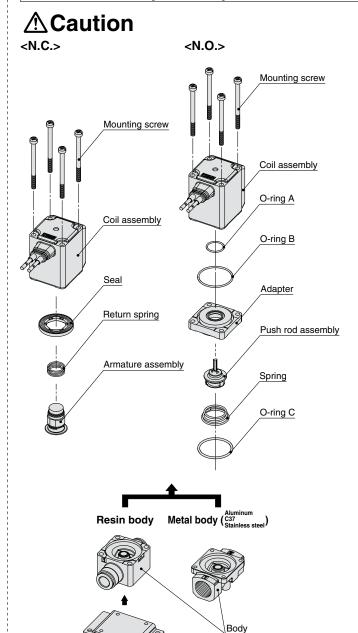


Fig.2

- \* After tightening the screws, make sure that there are no gaps between the coil and body (Fig. 1).
- \* After the disassembly and assembly have been completed, make sure that no leak occurs from the seal. Additionally, when restarting the valve, make sure that the valve operates correctly after checking the safety.

#### **Disassembly/Assembly Procedures**





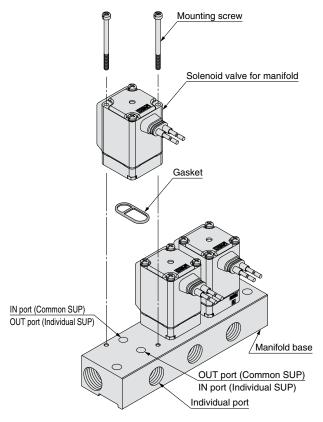
Be sure to read this before handling.

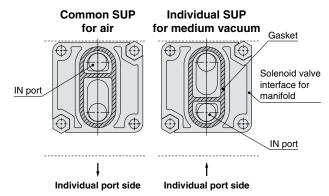
Refer to the back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

#### Disassembly/Assembly Procedures

## **⚠** Caution

#### **Manifold Exploded View**





- \* Mounting orientation exists when mounting valves onto manifold base. Mount it as shown above.
- \* Take great care when special electrical entry direction (XC) is used.

#### **Piping**

## **Marning**

 During use, deterioration of the tube or damage to the fittings could cause tubes to come loose from their fittings and thrash about.

To prevent uncontrolled tube movement, install protective covers or fasten tubes securely in place.

2. For piping the tube, fix the product securely using the mounting holes so that the product is not in the air.

### **⚠** Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe. Avoid pulling, compressing, or bending the valve body when piping.

- 2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- 3. Always tighten threads with the proper tightening torque.

When using steel piping, tighten with the proper tightening torque shown below.

Lower tightening torque will lead into fluid leakage.

#### **Tightening Torque for Piping**

Thread size	Proper tightening torque lbf-ft (N-m)		
Rc1/8	5.2 to 6.6 (7 to 9)		
Rc1/4	8.9 to 10.3 (12 to 14)		
Rc3/8	16.2 to 17.7 (22 to 24)		
Rc1/2	20.7 to 22.1 (28 to 30)		

#### 4. Connection of piping to products

When connecting piping to a product, avoid mistakes regarding the supply port etc.

#### 5. Wrapping of sealant tape

When connecting pipes, fittings, etc., be sure that chips from the pipe threads and sealing material do not enter the valve.

Furthermore, when sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



In applications such as vacuum and non-leak specifications, use caution specifically against the contamination of foreign objects or airtightness of the fittings.





Be sure to read this before handling.

Refer to the back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

#### **Recommended Piping Conditions**

 When connecting tubes using One-touch fittings, provide some spare tube length shown in Fig. 1, recommended piping configuration.

Also, do not apply external force to the fittings when binding tubes with bands etc. (see Fig. 2.)

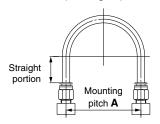


Fig. 1 Recommended piping configuration

Unit: mm

Tube	N	Nounting pitch	4	Straight
size	Nylon tubing	Soft nylon tubing	Polyurethane tubing	portion length
ø1/8"	44 or more	29 or more	25 or more	16 or more
ø6	84 or more	39 or more	39 or more	30 or more
ø1/4"	89 or more	56 or more	57 or more	32 or more
ø8	112 or more	58 or more	52 or more	40 or more
ø10	140 or more	70 or more	69 or more	50 or more
ø12	168 or more	82 or more	88 or more	60 or more

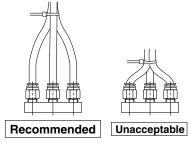


Fig. 2 Binding tubes with bands

#### Wiring

## **⚠** Warning

 Do not apply AC voltage to Class "H" coil AC type unless it is built in full-wave rectifier, or the coil will be damaged.

### **∧** Caution

- As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm<sup>2</sup> for wiring.
   Furthermore, do not allow excessive force to be ap-
  - Furthermore, do not allow excessive force to be applied to the lines.
- 2. Use electrical circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within  $\pm 10\%$  of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within  $\pm 5\%$  of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- 4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used. For details, please consult with SMC.)





Be sure to read this before handling.

Refer to the back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

#### **Operating Environment**

## 

- Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- 3. Do not use in locations subject to vibration or impact.
- 4. Do not use in locations where radiated heat will be received from nearby heat sources.
- 5. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

#### Maintenance

## **.** Warning

#### 1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- 3) Dismount the product.

#### 2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

### **⚠** Caution

#### 1. Filters and strainers

- 1) Be careful regarding clogging of filters and strainers.
- Replace filter elements after one year of use, or earlier if the pressure drop reaches 15 psi (0.1 MPa).
- Clean strainers when the pressure drop reaches 15 psi (0.1 MPa).

#### 2. Lubrication

When using after lubricating, never forget to lubricate continuously.

#### 3. Storage

In case of long term storage after use, thoroughly remove all moisture to prevent rust and deterioration of rubber materials etc.

4. Exhaust the drainage from an air filter periodically.

#### **Operating Precautions**

## ⚠ Warning

- If there is a possibility of reverse pressure being applied to the valve, take countermeasures such as mounting a check valve on the downstream side of the valve.
- When problems are caused by a water hammer, install water hammer relief equipment (accumulator etc.), or use an SMC water hammer relief valve (Series VXR). For details, please consult with SMC.

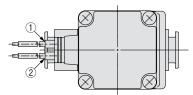
#### **Electrical Connections**

### **⚠** Caution

#### ■ Grommet

Class B coil: AWG20 Insulator O.D. 2.5 mm

Class H coil: AWG18 Insulator O.D. 2.1 mm

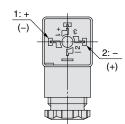


Dotad valtage	Lead wire color			
Rated voltage	1	2		
DC	Black	Red		
100 VAC	Blue	Blue		
200 VAC	Red	Red		
Other AC	Gray	Gray		

<sup>\*</sup> There is no polarity.

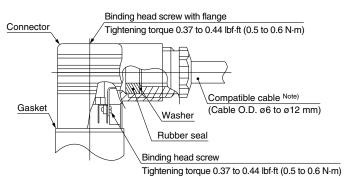
#### ■ DIN terminal

Since internal connections are shown below for the DIN terminal, make connections to the power supply accordingly.



Terminal no.	1	2
DIN terminal	+ (-)	- (+)

- \* There is no polarity.
- $\bullet$  Use compatible heavy duty cords with cable O.D. ø6 to ø12 mm.
- Use the tightening torques below for each section.



Note) For an outside cable O.D. ø9 to ø12 mm, remove the internal parts of the rubber seal before using.





Be sure to read this before handling.

Refer to the back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

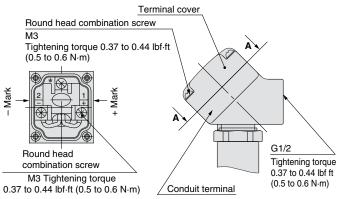
#### **Electrical Connections**

### **⚠** Caution

#### ■ Conduit terminal

In the case of the conduit terminal, make connections according to the marks shown below.

- Use the tightening torques below for each section.
- Properly seal the terminal connection (G1/2) with the special wiring conduit etc.



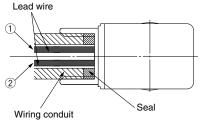
View A-A

(Internal connection diagram)

#### **■** Conduit

When used as an IP65 equivalent, use seal to install the wiring conduit. Also, use the tightening torque below for the conduit.

Class B coil: AWG20 Insulator O.D. 2.5 mm Class H coil: AWG18 Insulator O.D. 2.1 mm



(Bore size G1/2 Tightening torque 0.37 to 0.44 lbf-ft [0.5 to 0.6 N·m])

Rated voltage	Lead wire color				
nated voltage	1)	2			
DC	Black	Red			
100 VAC	Blue	Blue			
200 VAC	Red	Red			
Other AC	Gray	Gray			

<sup>\*</sup> There is no polarity.

Description	Part no.	
Seal	VCW20-15-6	

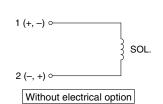
Note) Please order separately.

#### **Electrical Circuits**

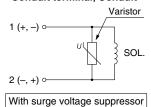
### **⚠** Caution

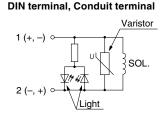
#### [DC circuit]

#### Grommet, Flat terminal



## Grommet, DIN terminal, Conduit terminal, Conduit



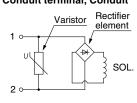


With light/surge voltage suppressor

#### [AC circuit]

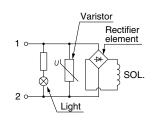
\* For AC (Class B), the standard product is equipped with surge voltage suppressor.

## Grommet, DIN terminal, Conduit terminal, Conduit



Without electrical option

#### **DIN terminal, Conduit terminal**



With light/surge voltage suppressor

#### **One-touch Fitting**

## **⚠** Caution

For information on handling One-touch fittings and appropriate tubing, refer to page 48 and the KQ2 series One-touch fittings in Best Pneumatics No. 6.

The KQ2 series information can be downloaded from the following SMC website, http://www.smcworld.com



## 

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

★ Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger: Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

\*1) ISO 4414: Pneumatic fluid power - General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery - Electrical equipment of machines.

(Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

#### **⚠** Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions. its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog
  - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

#### **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary

If anything is unclear, contact your nearest sales branch.

#### Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

#### Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - \*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

#### **∕**!\ Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

#### **Revision history**

ΩV

RX

Edition B \* Added N.O. valve.

- \* Added steam as a fluid (Insulation type Class H).
- \* Added manifold.
- Increased pages from 32 to 48.

Edition C \* Added installation options.

- Added disassembly/assembly procedures.
- \* Leakage voltage (AC coil) was corrected from 10% or less to 5% or less
- \* Increased pages from 48 to 52.

- Edition D \* Faston terminal is changed to flat terminal.
  - \* Added UL-compliant (For Air/Water).
  - \* Increased pages from 52 to 56.

SZ

⚠ Safety Instructions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.



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